



INVERTER SPLIT TYPE
AIR CONDITIONER (50Hz)
CASSETTE TYPE

SERVICE MANUAL



Indoor unit	Outdoor unit
AUHG24LVLA	AOHG24LALA

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SPECIFICATIONS

ELECTRICAL DATA

TYPE		Inverter cool & heat
INDOOR UNIT		AUHG24LVLA
OUTDOOR UNIT		AOHG24LALA
COOLING CAPACITY		6.80 kW
HEATING CAPACITY		8.00 kW
POWER SOURCE		230 V
FREQUENCY		50 Hz
RUNNING CURRENT	Cooling	9.7 A
	Heating	9.9 A
INPUT WATTS	Cooling	2.21 kW
	Heating	2.26 kW
E.E.R.	Cooling	3.08 kW/kW
COP	Heating	3.54 kW/kW
AIR FLOW, INDOOR UNIT		930 m3/h
AIR FLOW, OUTDOOR UNIT		2,470 m3/h
MOISTURE REMOVAL		2.7 L/hr
MAXIMUM CURRENT	Cooling	12.0 A
	Heating	13.5 A

FAN SPEED

INDOOR UNIT	Discrimination	MFF-24RVL
	High	960 r.p.m.
	Medium	850 r.p.m.
	Low	650 r.p.m.
	Quiet	500 r.p.m.
OUTDOOR UNIT	Discrimination	MFE-24ROAM
	Cooling	1,050 r.p.m.
	Heating	1,050 r.p.m.

DECORATION PANEL

MODEL NAME		UTG-UFGD-W
DIMENSIONS	H x W x D	49 x 700 x 700 mm
WEIGHT	Net / Shipping	2.6 kg / 4.5 kg

NOISE LEVEL

INDOOR UNIT Cooling	High	49 dB
	Medium	44 dB
	Low	36 dB
	Quiet	30 dB
INDOOR UNIT Heating	High	49 dB
	Medium	45 dB
	Low	40 dB
	Quiet	33 dB
OUTDOOR UNIT	Cooling	52 dB
	Heating	53 dB

COMPRESSOR AND REFRIGERANT

TYPE		Hermetic type, 4 poles
DISCRIMINATION		DA150A1F-20NA
COMPRESSOR WEIGHT (with oil)		10.0 kg
PRECHARGED REFRIGERANT		1,700 g
REFRIGERANT TYPE		R410A
FULL CHARGE	Pipe length 15 m	1,700 g
	20 m	1,800 g
	25 m	1,900 g
	30 m	2,000 g
ADDITIONAL CHARGE		20 g/m
MAXIMUM PIPE HEIGHT		20 m

DIMENSIONS

INDOOR UNIT	H x W x D	245 x 570 x 570 mm
OUTDOOR UNIT	H x W x D	570 x 790 x 315 mm

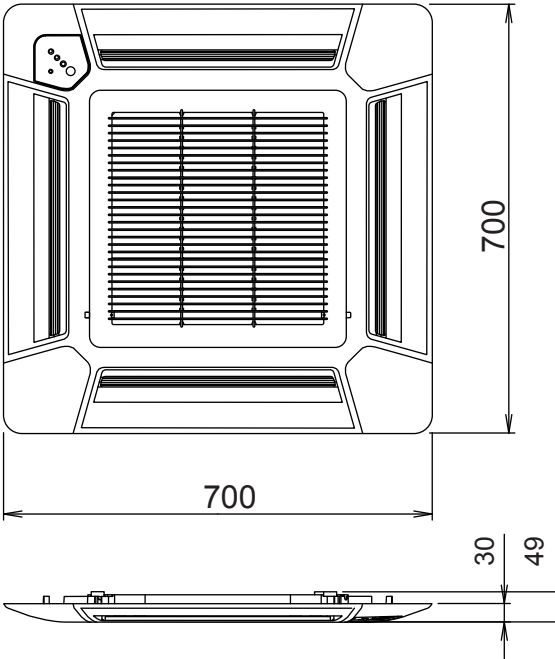
WEIGHT

INDOOR UNIT	Net / Shipping	16 kg / 19 kg
OUTDOOR UNIT	Net / Shipping	44 kg / 48 kg

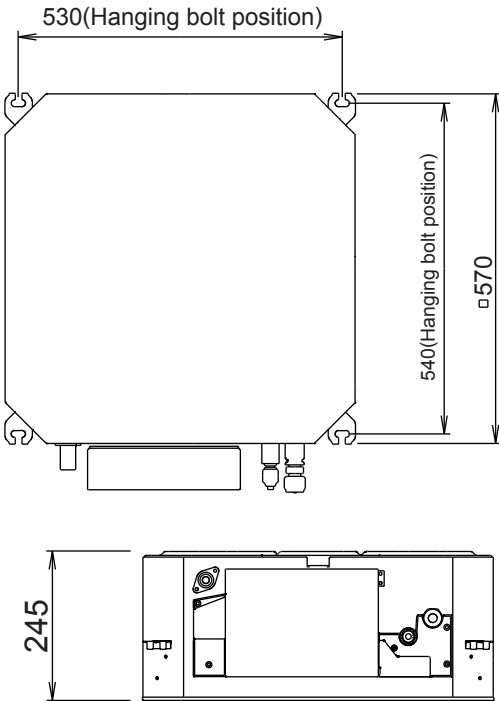
DIMENSIONS

Unit : mm

DECORATION
PANEL



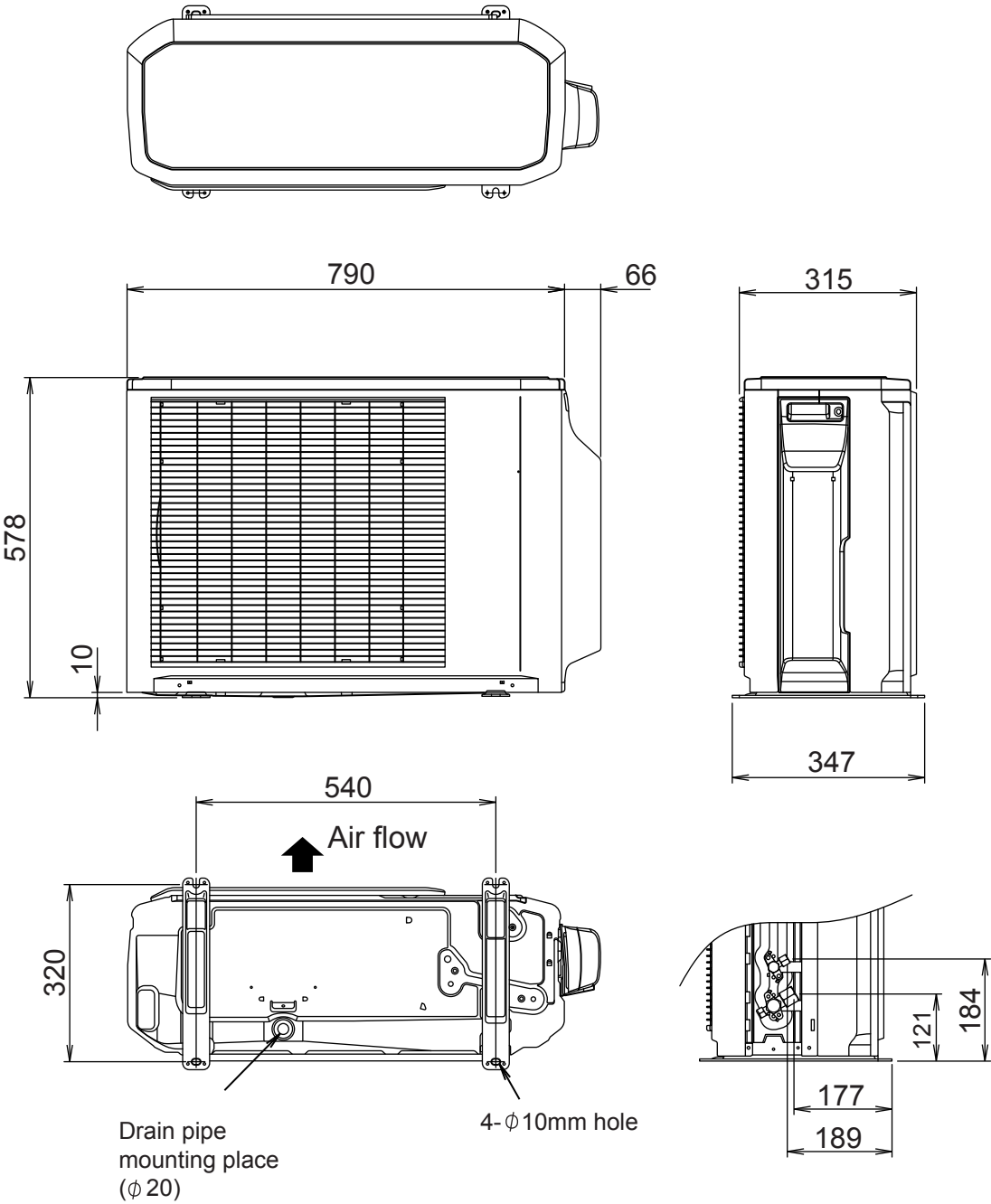
INDOOR
UNIT



Top view

Side view

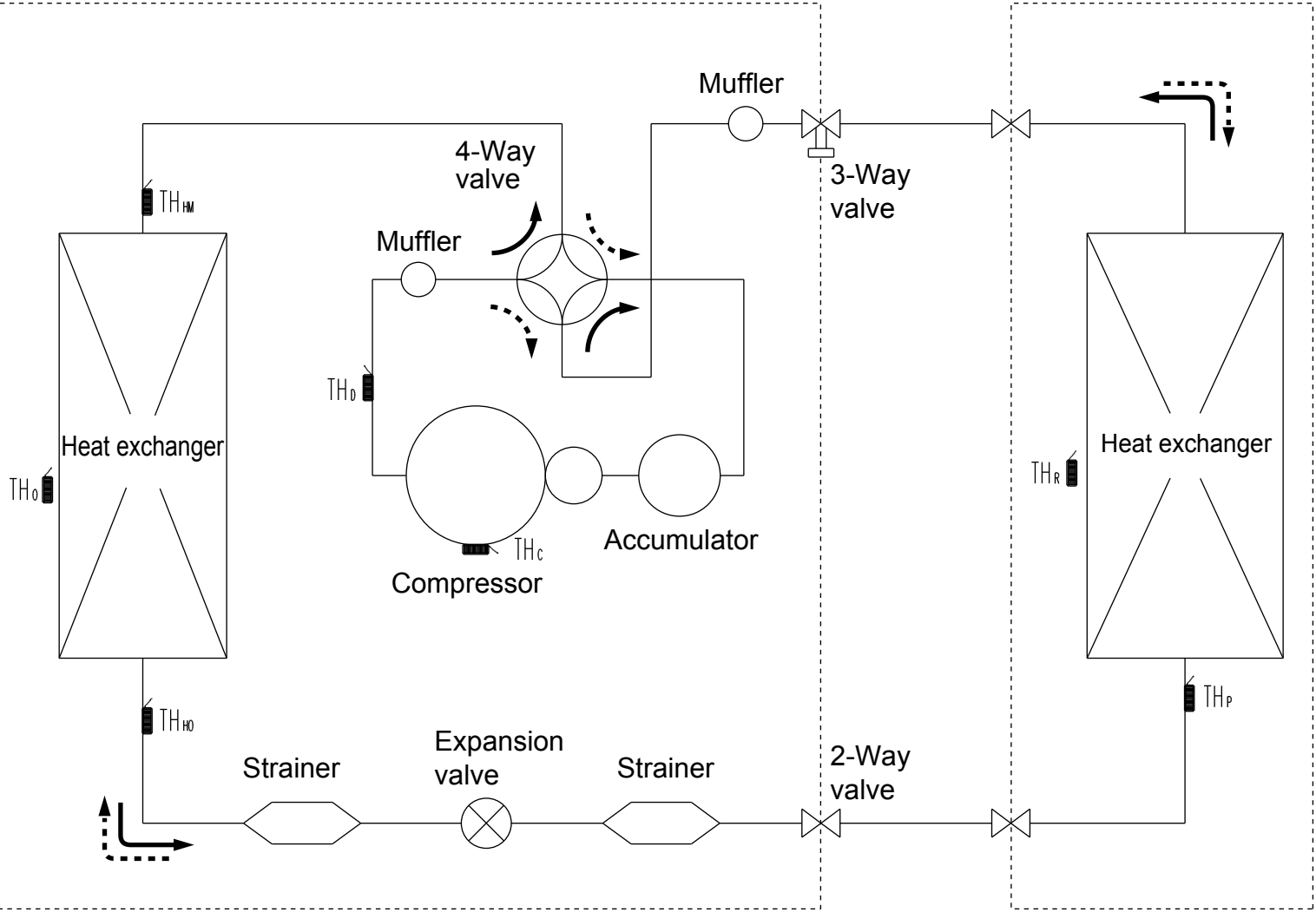
OUTDOOR UNIT



REFRIGERANT SYSTEM DIAGRAM

OUTDOOR UNIT

INDOOR UNIT



Refrigerant flow

→ Cool
---> Heat

Refrigerant pipe diameter

Liquid : 1/4" (6.35 mm)

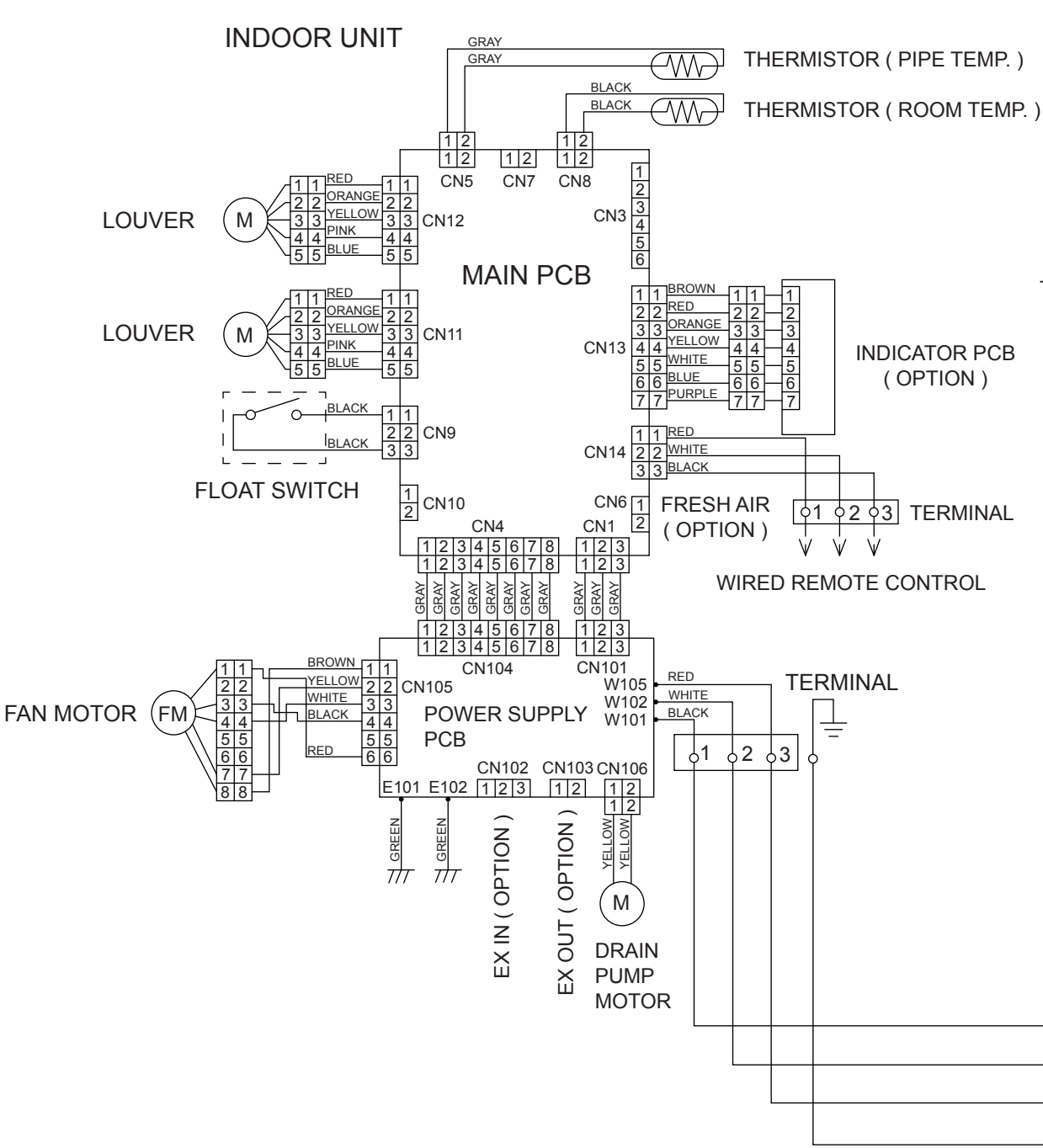
Gas : 5/8" (15.88 mm)

TH_C : THERMISTOR (COMPRESSOR TEP.)
 TH_D : THERMISTOR (DISCHARGE TEP.)
 TH_{HM} : THERMISTOR (HEAT EXCHANGER MED TEP.)
 TH_{HO} : THERMISTOR (HEAT EXCHANGER OUT TEP.)
 TH_O : THERMISTOR (OUTDOOR TEP.)

TH_P : THERMISTOR (PIPE TEP.)
 TH_R : THERMISTOR (ROOM TEP.)

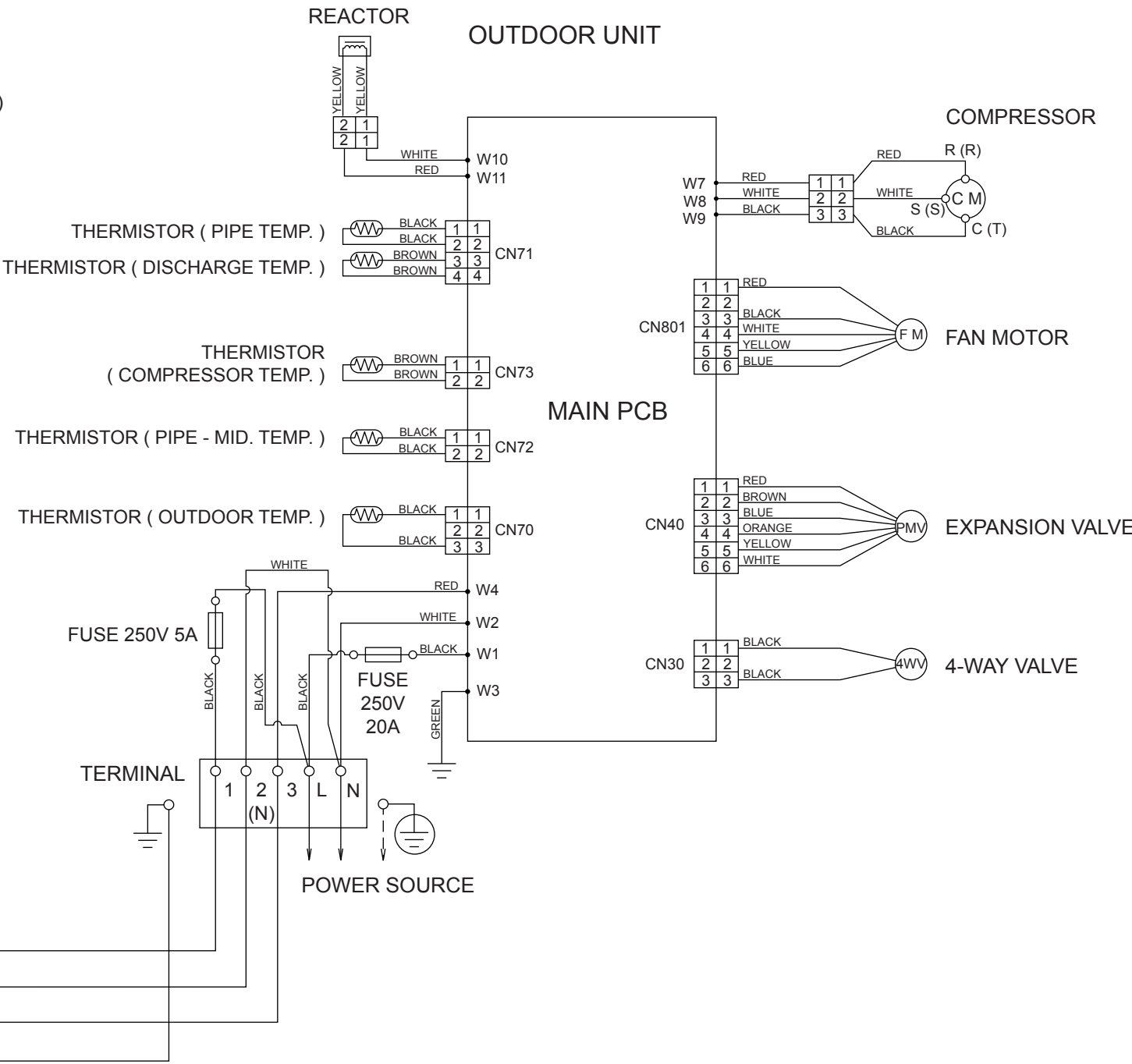
CIRCUIT DIAGRAM

INDOOR UNIT



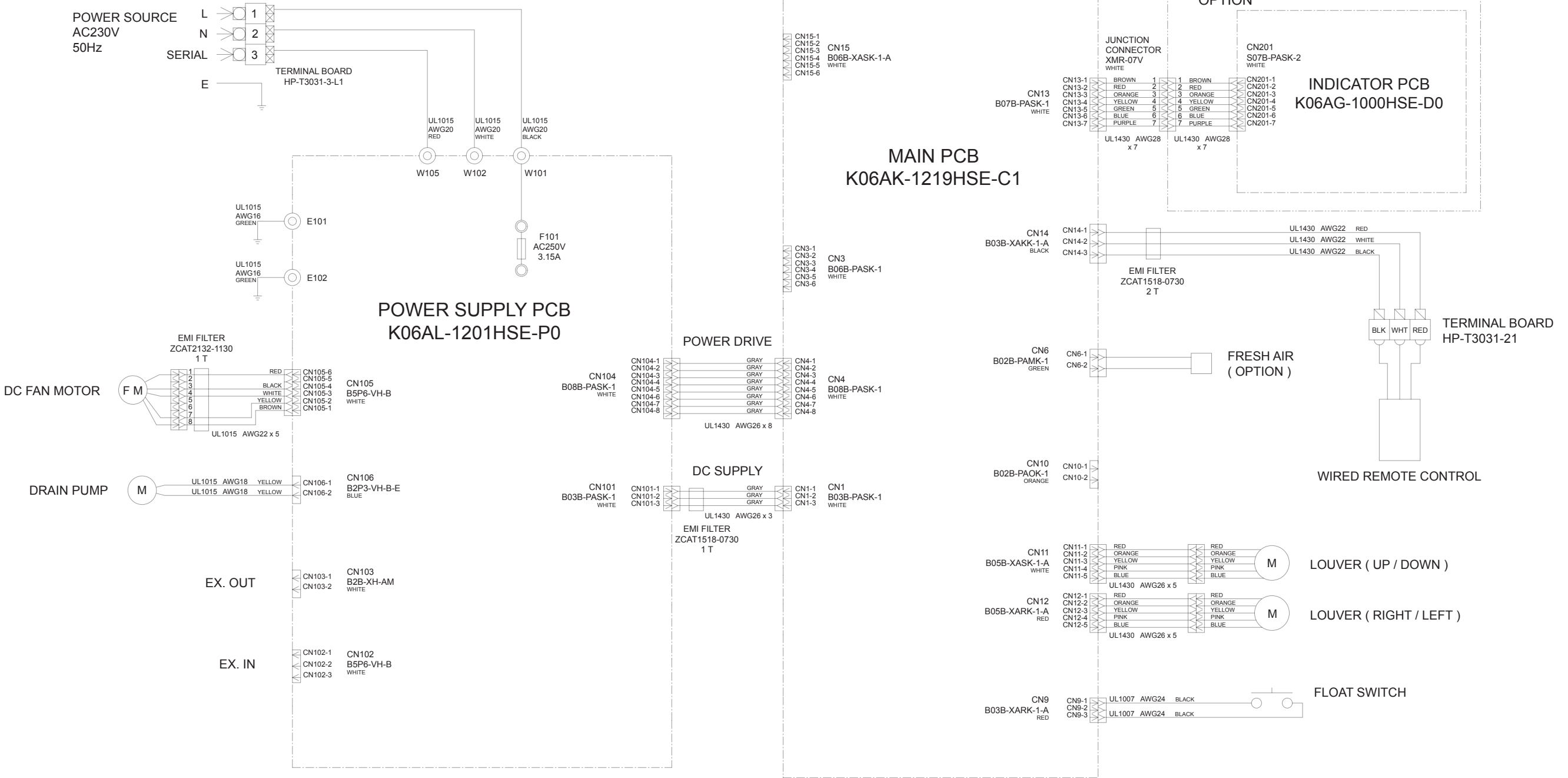
REACTOR

OUTDOOR UNIT

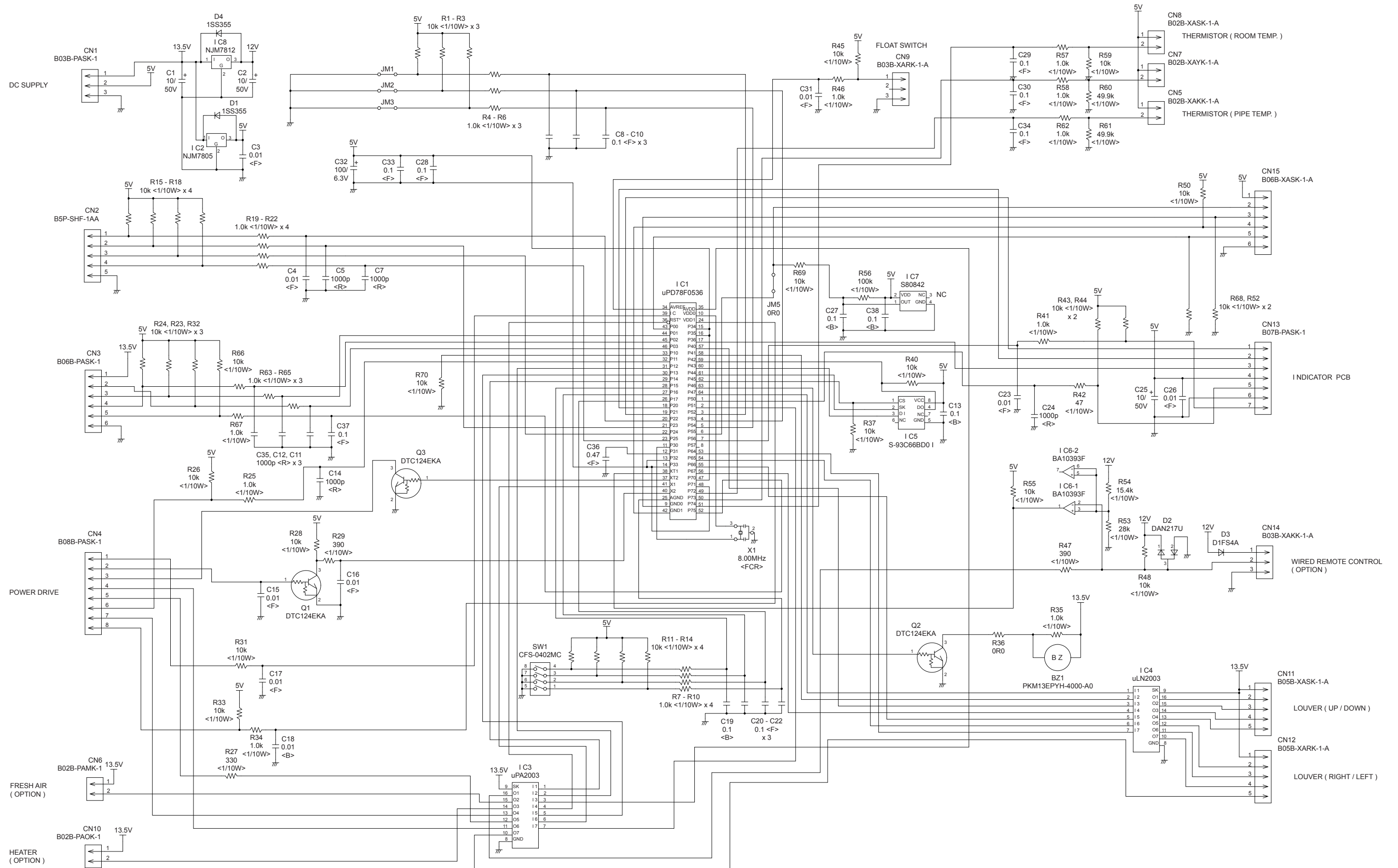


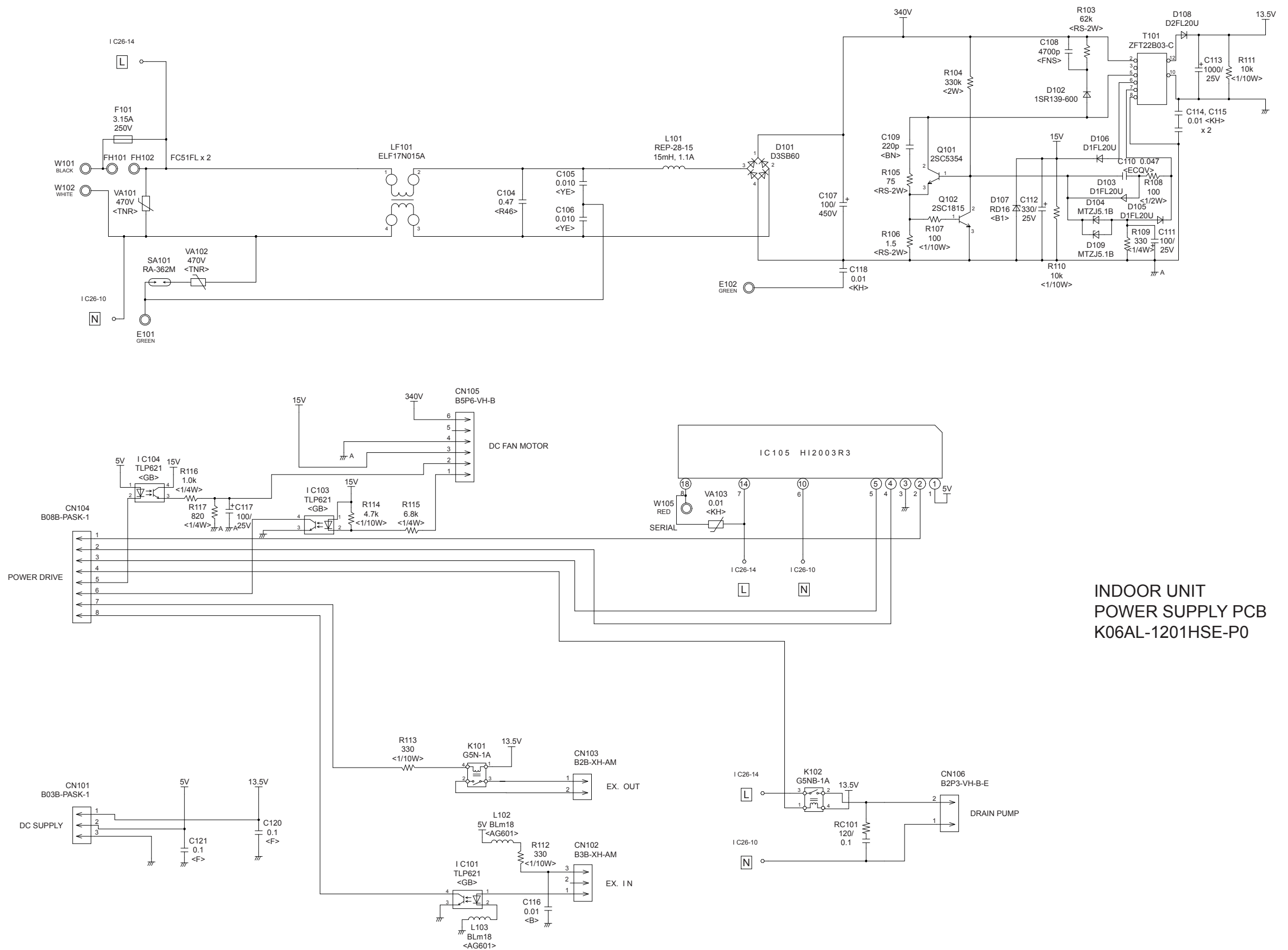
INDOOR PCB CIRCUIT DIAGRAM

CONTROL UNIT
EZ-0122MHSE

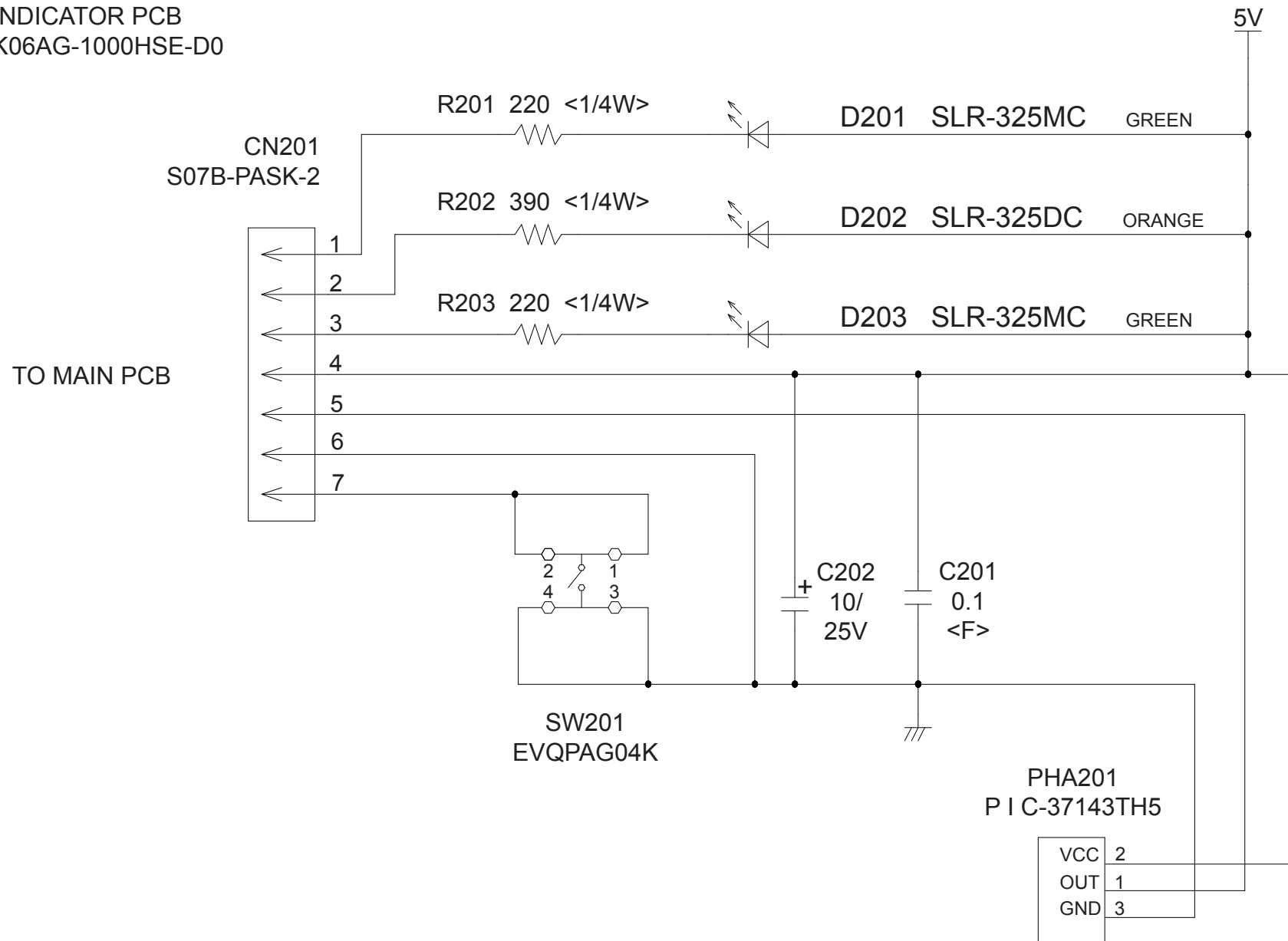


INDOOR UNIT
MAIN PCB
K06AK-1219HSE-C1



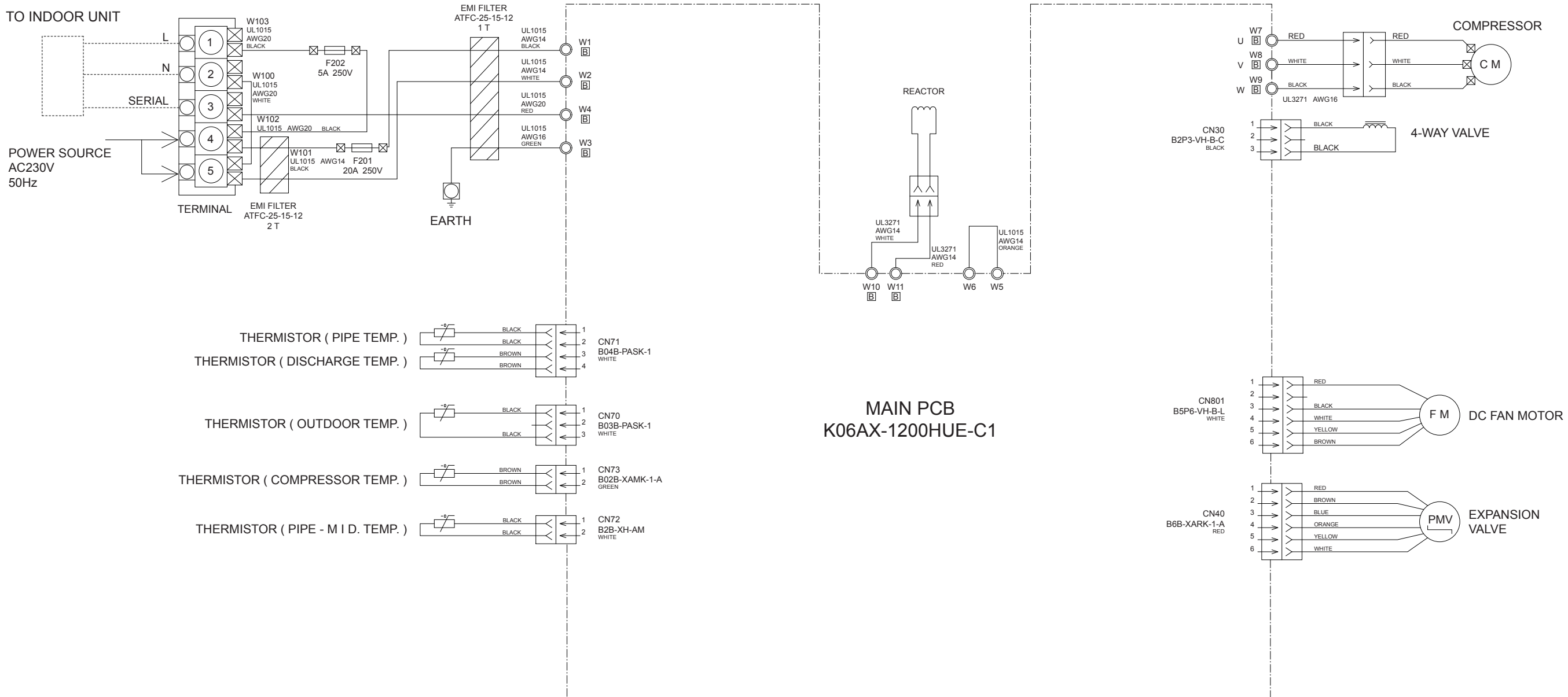


INDOOR UNIT
INDICATOR PCB
K06AG-1000HSE-D0



INVERTER ASSEMBLY

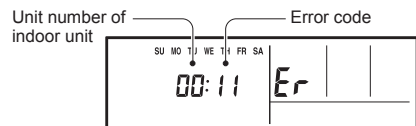
EZ-0121EHUE



ERROR DETECTION

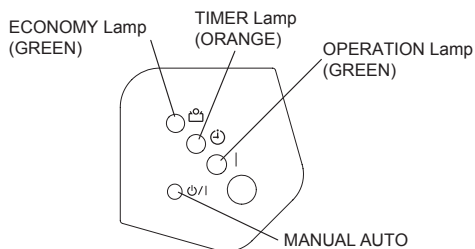
WIRED REMOTE CONTROL

This is possible only on a wired remote control.
If an error occurs, the following display will be shown.
("Er" will appear in the set room temperature display.)



EX. Self-diagnosis

INDOOR UNIT (CASSETTE)



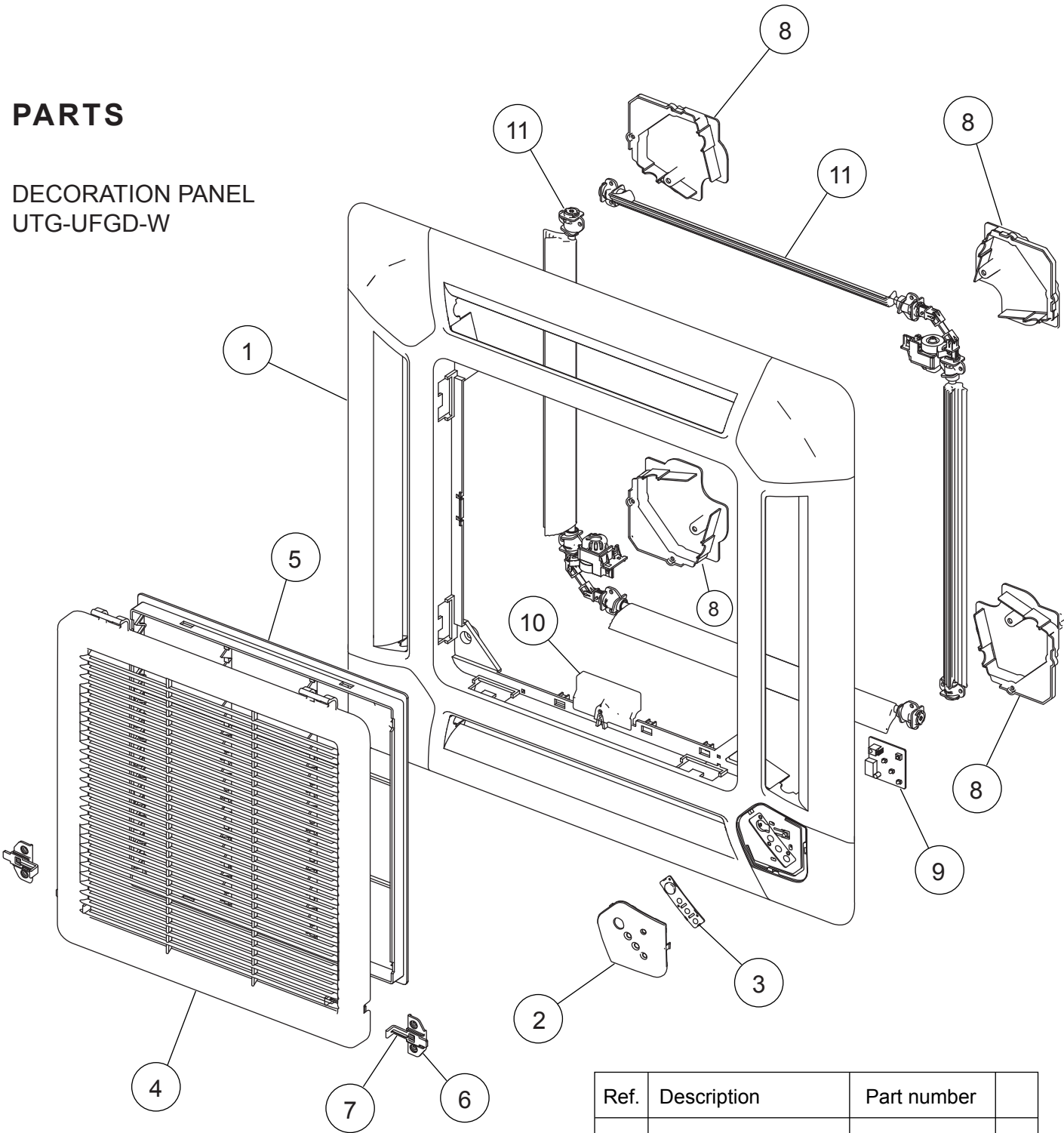
- : 0.5s on / 0.5s off
- ◇ : 0.1s on / 0.1s off
- () : Number of flashing

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (1)	◇	21	Unit number or Refrigerant circuit address setting error [Simultaneous Multi]
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (2)	● (4)	◇	24	• Connection unit number error (indoor slave unit) [Simultaneous Multi] • Connection unit number error (indoor unit or branch unit) [Flexible Multi]
● (2)	● (7)	◇	27	Master unit, slave unit set-up error [Simultaneous Multi]
● (3)	● (1)	◇	31	Power supply interruption error
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Inlet air temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (3)	◇	53	Drain pump error
● (5)	● (7)	◇	57	Damper error
● (5)	● (15)	◇	5U	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal Error
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (7)	● (1)	◇	71	Discharge temp. sensor error
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor error
● (9)	● (8)	◇	98	Outdoor unit fan motor 2 error
● (9)	● (9)	◇	99	4-way valve error
● (9)	● (10)	◇	9A	Coil (expansion valve) error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error
● (13)	● (2)	◇	12	Branch boxes error [Flexible Multi]

PARTS

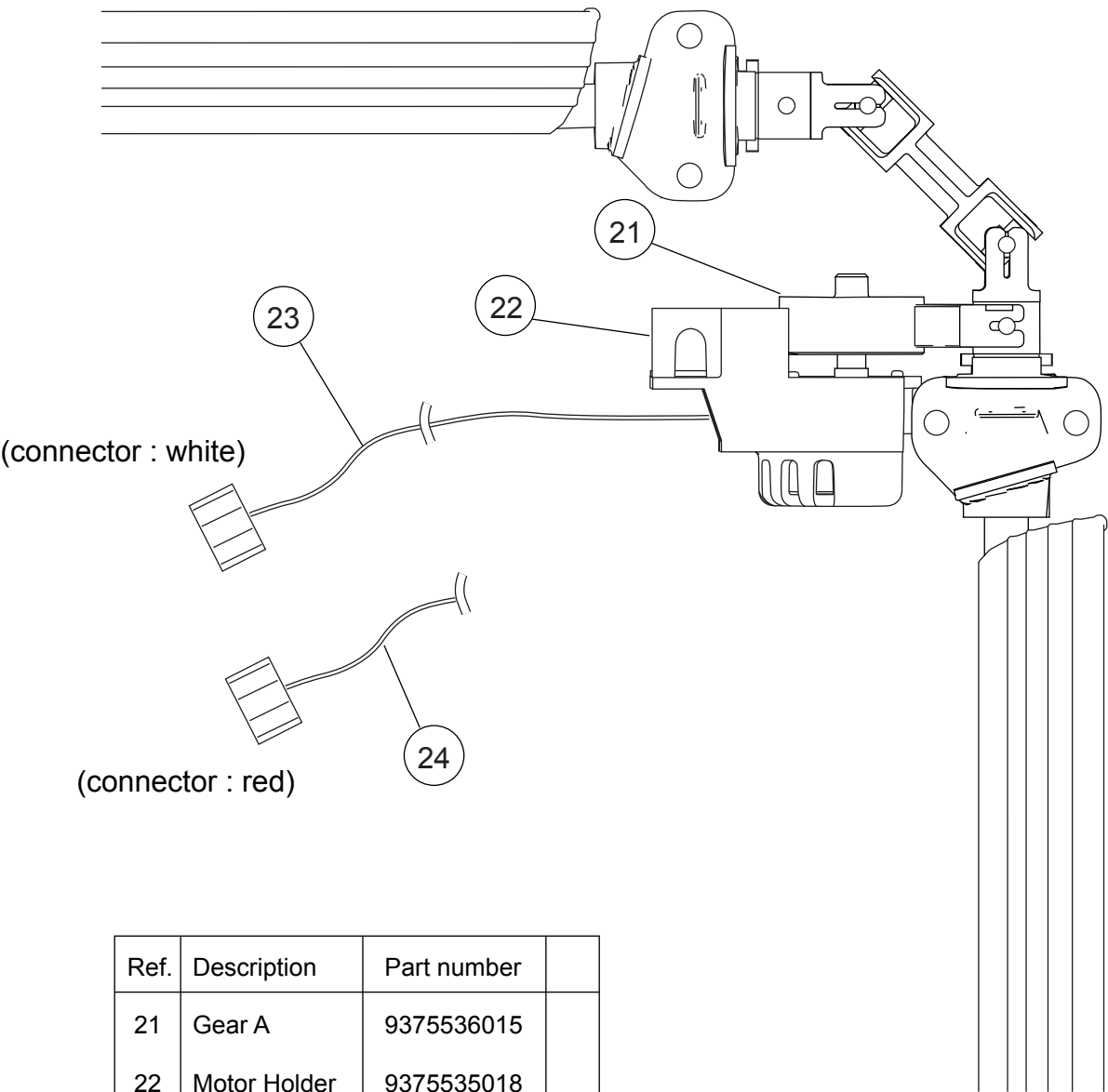
DECORATION PANEL
UTG-UFGD-W



Ref.	Description	Part number
1	Decoration Panel	9375525040
2	Display Panel	9375529130
3	Receiver Window	9375547011
4	Intake Grille	9375531027
5	Long Life Filter	9375533014
6	Hook Bracket	9375546014
7	Grille Hook	9375532024
8	Panel Cover	9375530013
9	Indicator PCB Assy	9707371031
10	Connector Cover	9375549015
11	Flap Total Assy	9377760029

DECORATION PANEL
UTG-UFGD-W

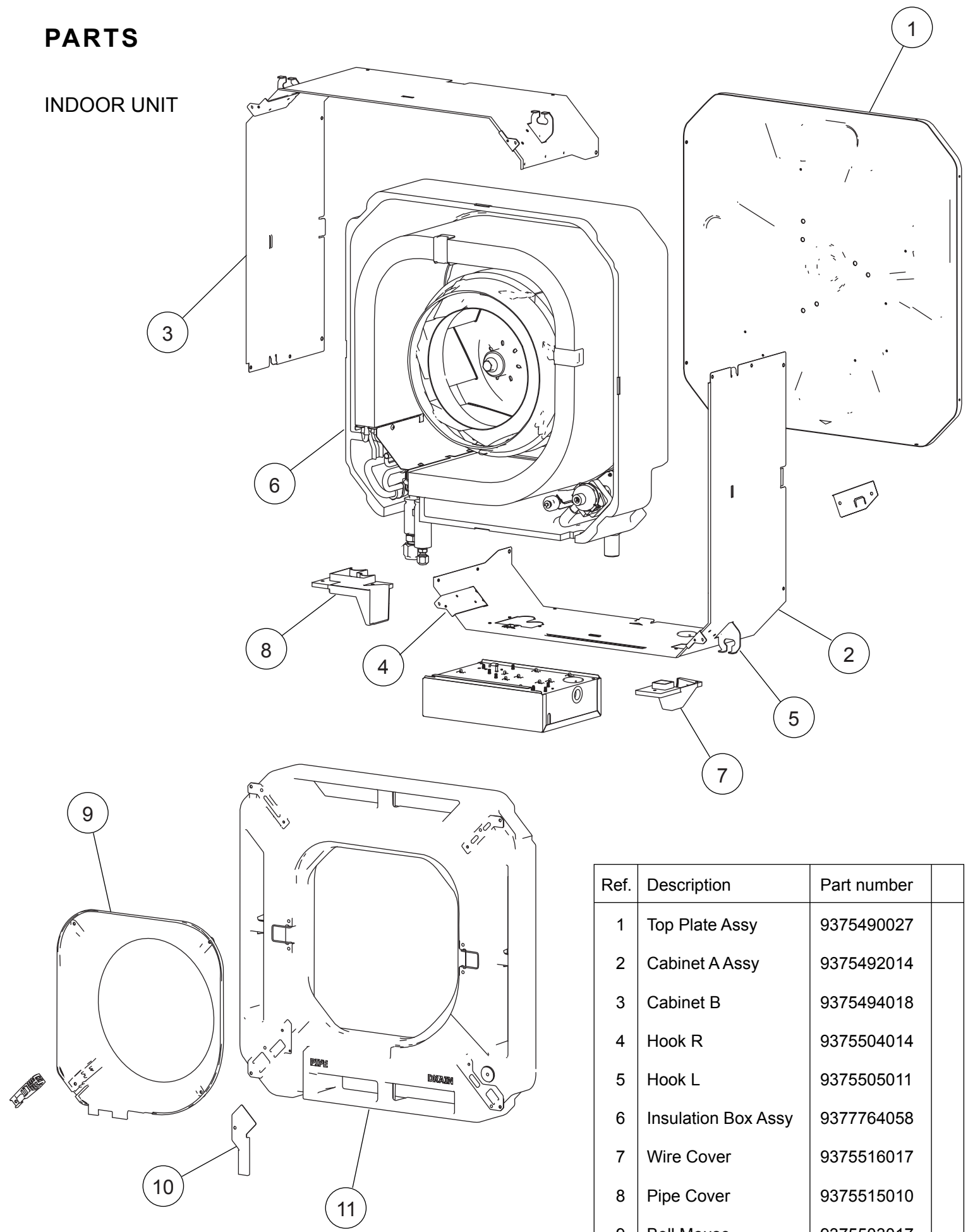
Flap total assy
Motor holder assy



Ref.	Description	Part number	
21	Gear A	9375536015	
22	Motor Holder	9375535018	
23	Step Motor	9900139070	
24	Step Motor	9900139087	

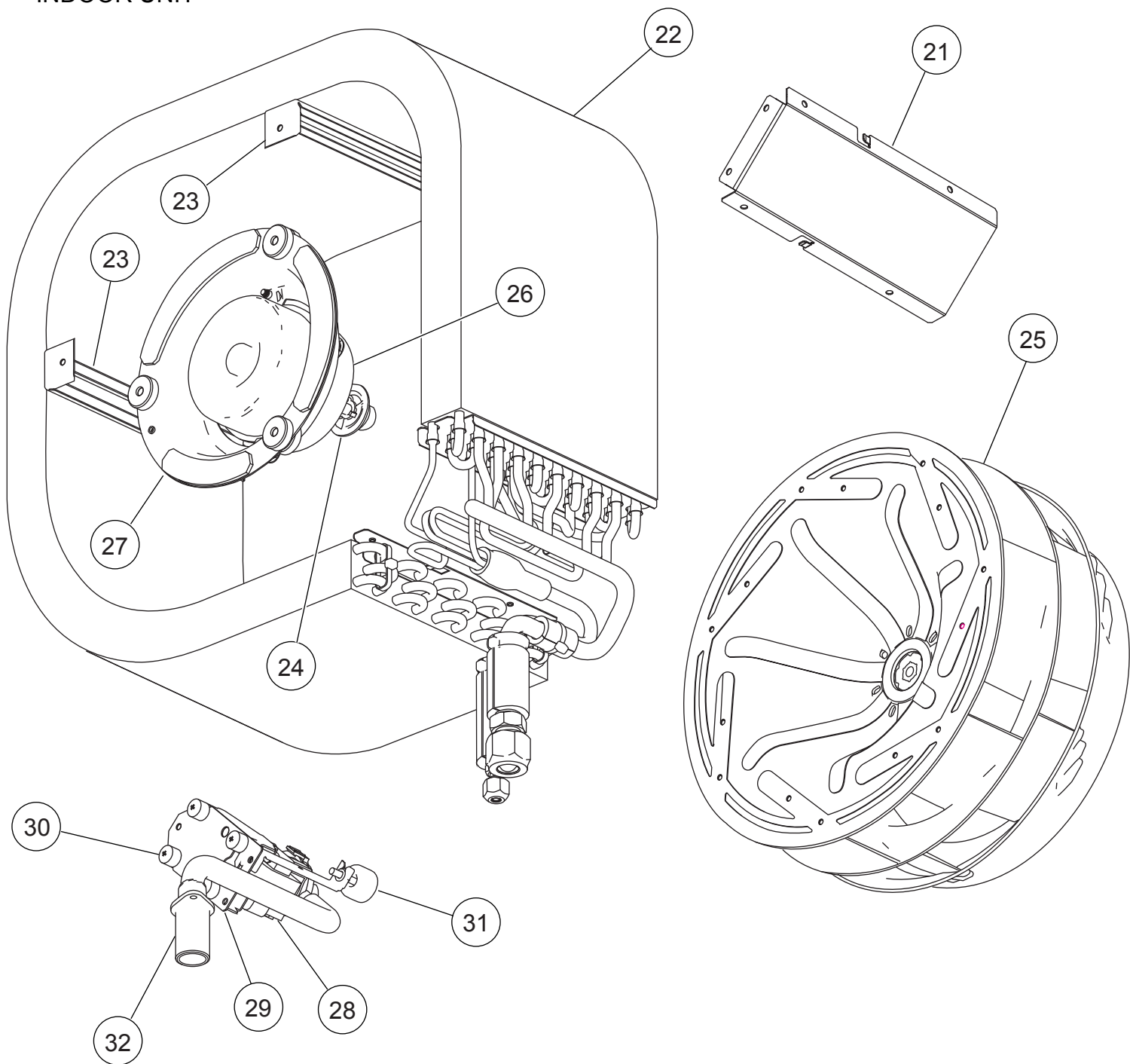
PARTS

INDOOR UNIT



Ref.	Description	Part number	
1	Top Plate Assy	9375490027	
2	Cabinet A Assy	9375492014	
3	Cabinet B	9375494018	
4	Hook R	9375504014	
5	Hook L	9375505011	
6	Insulation Box Assy	9377764058	
7	Wire Cover	9375516017	
8	Pipe Cover	9375515010	
9	Bell Mouse	9375503017	
10	Wire Holder	9375478018	
11	Drain Pan Sub Assy	9377765017	

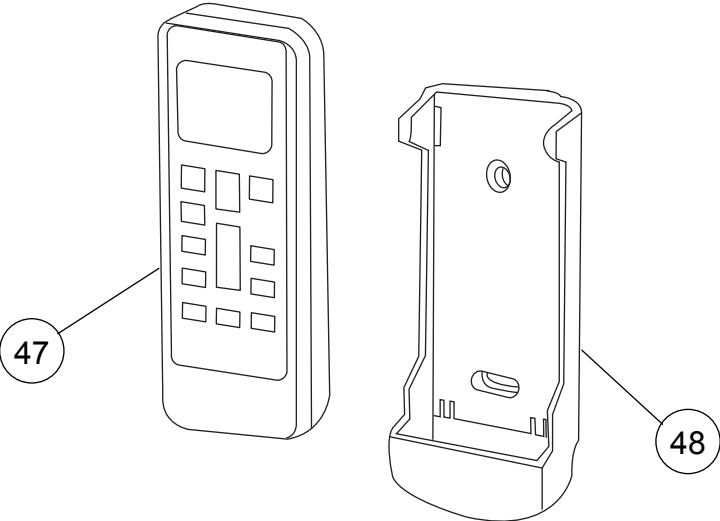
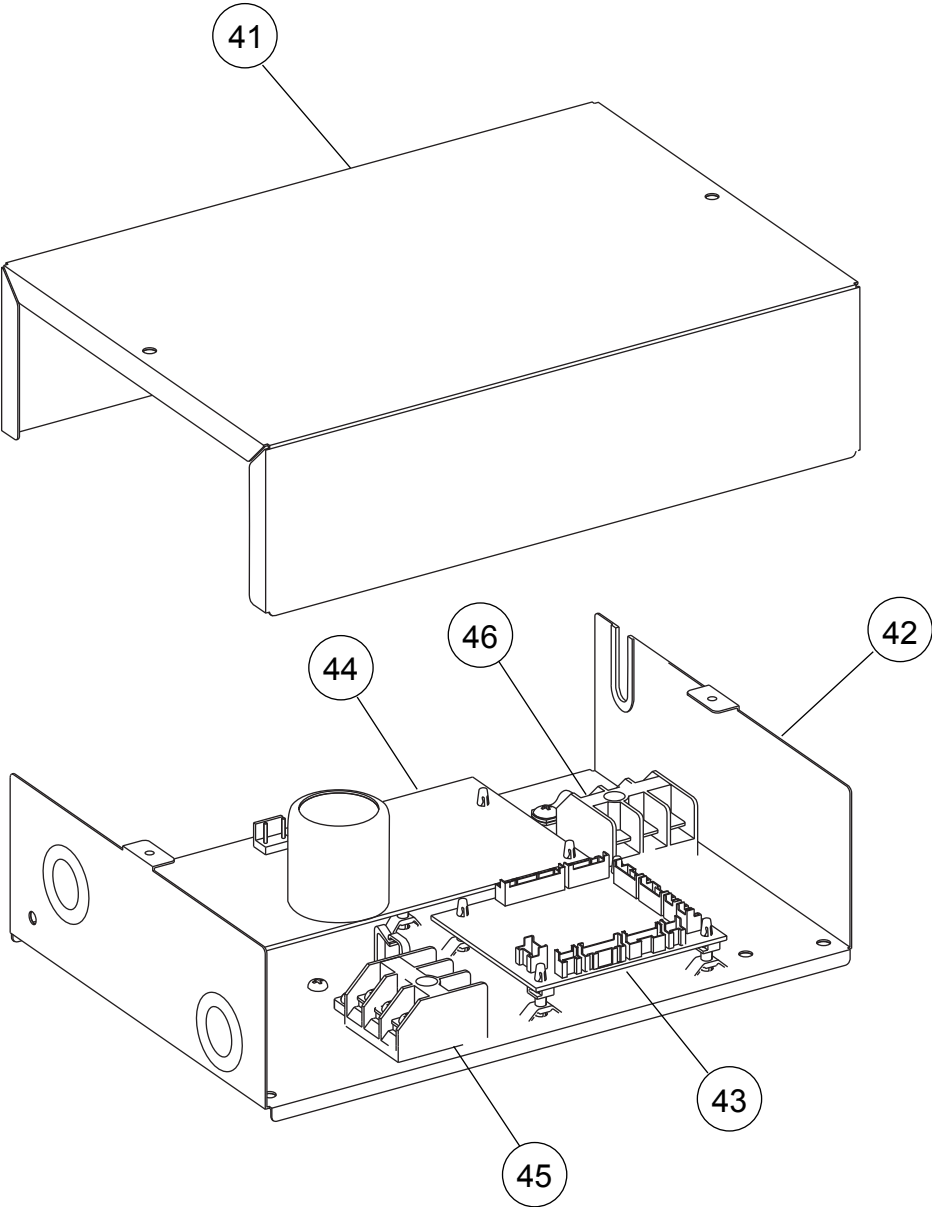
INDOOR UNIT



Ref.	Description	Part number	
21	Separate Wall	9375506018	
22	Evaporator Total Assy	9375720018	
23	Evaporator Holder	9375507015	
24	Turbo Fan Washer	9375487010	
25	2 Stage Turbo Fan Assy	9375480011	
26	Fan Motor	9602436019	

Ref.	Description	Part number	
27	Fan Motor Holder	9375552015	
28	Pump Assy	9900472030	
29	Drain Pump Holder B	9375518011	
30	Rubber (Pump)	9378426016	
31	Float Switch	9900361037	
32	Drain Port Sub Assy	9375718015	

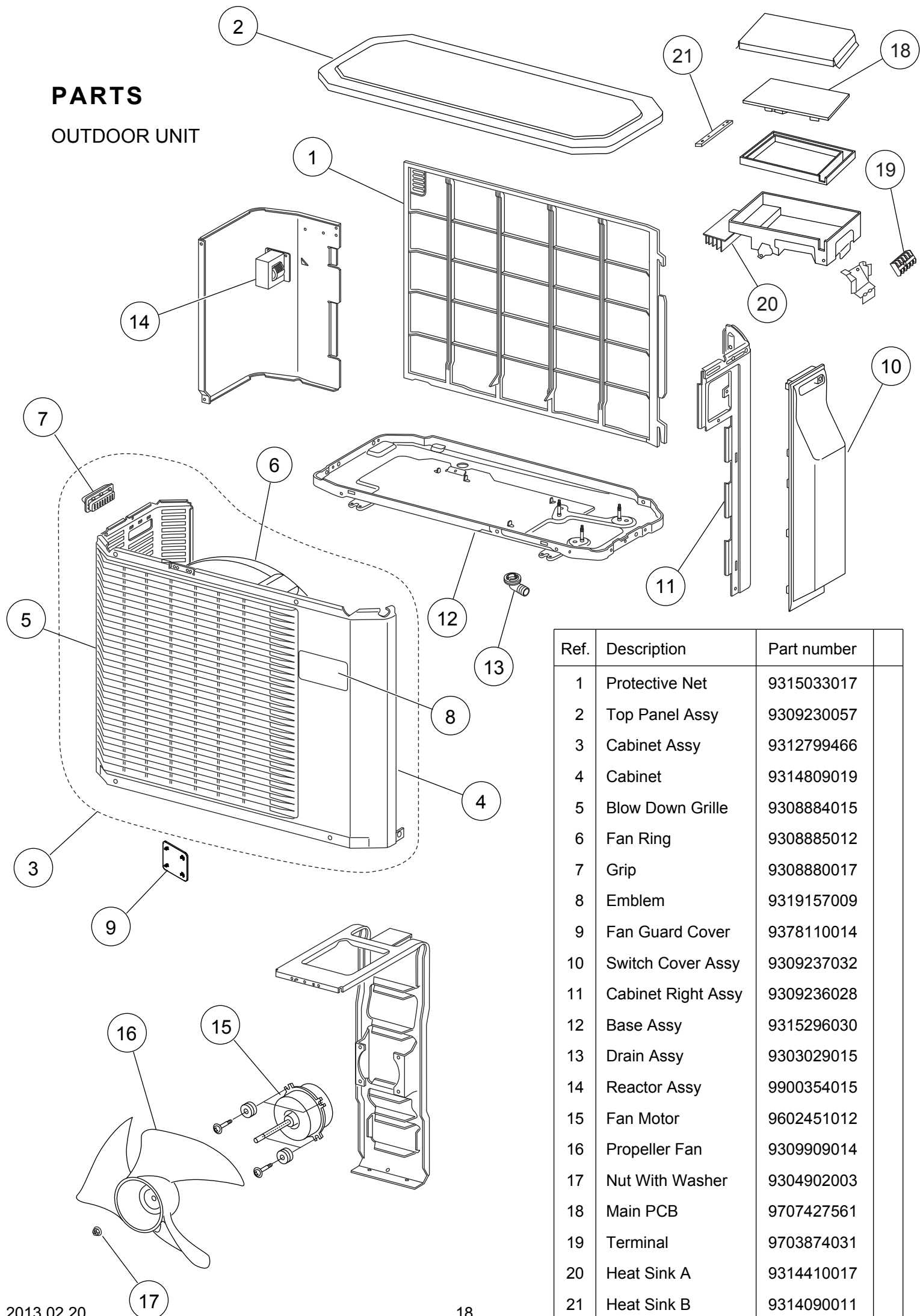
INDOOR UNIT



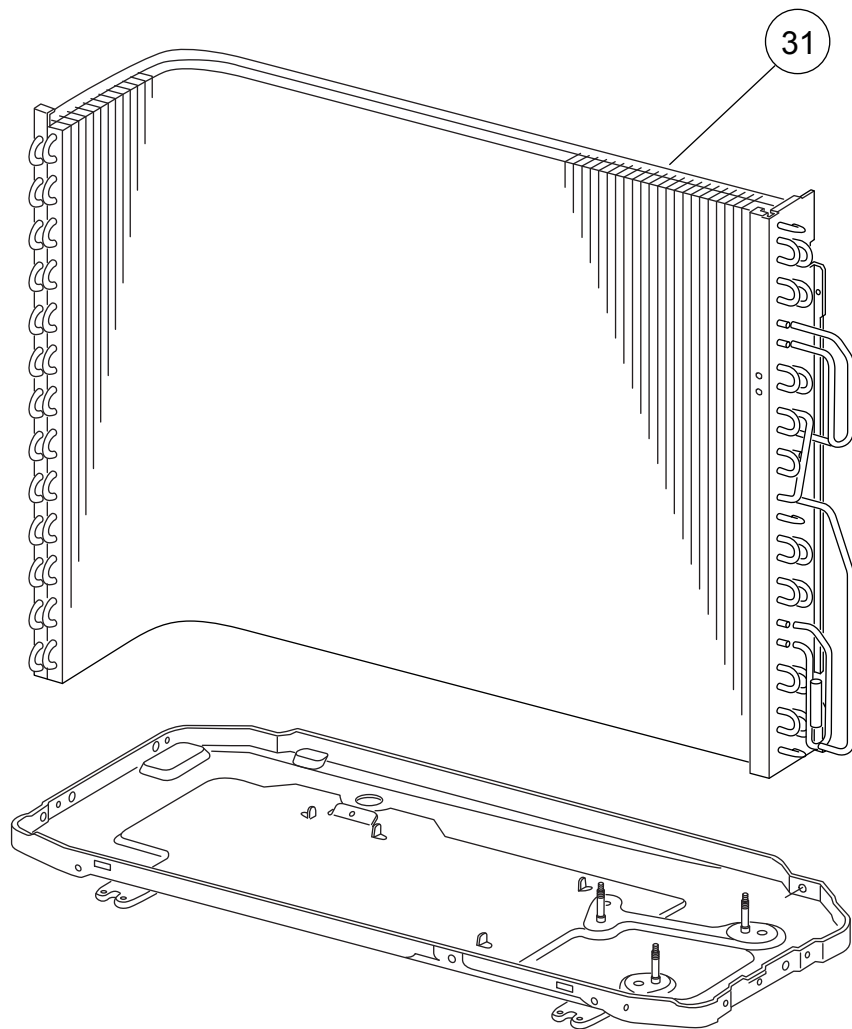
Ref.	Description	Part number	
41	Control Box Cover	9375512019	
42	Control Box A	9375511012	
43	Main PCB	9709245149	
44	Power Supply PCB	9707398380	
45	Terminal	9306489045	
46	Terminal	9703345012	
47	Remote Control	9379219006	
48	Remote Control Holder	9305642045	
--	Pipe Thermistor	9703297014	
--	Room Thermistor	9900502003	

PARTS

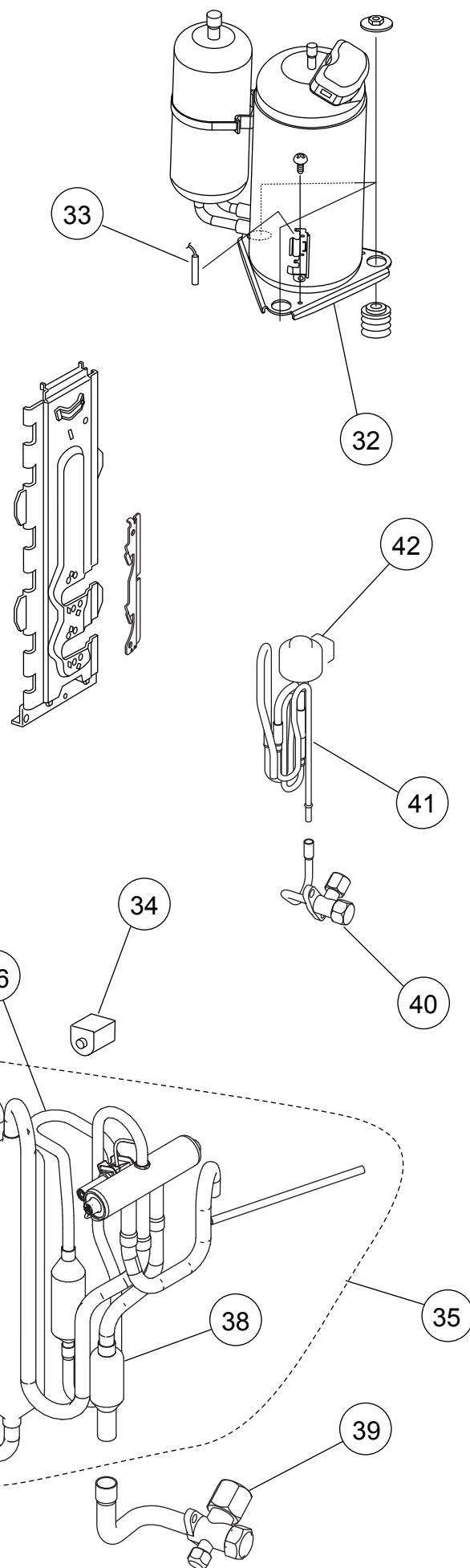
OUTDOOR UNIT



Ref.	Description	Part number	
1	Protective Net	9315033017	
2	Top Panel Assy	9309230057	
3	Cabinet Assy	9312799466	
4	Cabinet	9314809019	
5	Blow Down Grille	9308884015	
6	Fan Ring	9308885012	
7	Grip	9308880017	
8	Emblem	9319157009	
9	Fan Guard Cover	9378110014	
10	Switch Cover Assy	9309237032	
11	Cabinet Right Assy	9309236028	
12	Base Assy	9315296030	
13	Drain Assy	9303029015	
14	Reactor Assy	9900354015	
15	Fan Motor	9602451012	
16	Propeller Fan	9309909014	
17	Nut With Washer	9304902003	
18	Main PCB	9707427561	
19	Terminal	9703874031	
20	Heat Sink A	9314410017	
21	Heat Sink B	9314090011	



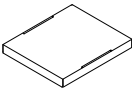
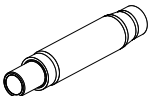
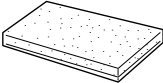
OUTDOOR UNIT



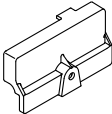
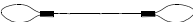
Ref.	Description	Part number	
31	Condenser Total Assy	9312322091	
32	Compressor Assy	9315297037	
33	Compressor Thermistor	9900156046	
34	Solenoid Coil	9970055010	
35	4-way Valve Assy	9315311023	
36	Discharge Pipe Assy	9315312020	
37	Suction Pipe Assy	9315313027	
38	3WV Joint Pipe Assy	9315308023	
39	3-way Valve Assy	9315414014	
40	2-way Valve Assy	9313062019	
41	Pulse Motor Valve Assy	9315310019	
42	Expansion Valve Coil	9900057039	
--	Thermistor Assy	9900148027	
--	Heat Exchanger Thermistor	9900403010	
--	Outdoor Thermistor	9900210045	

ACCESSORIES

INDOOR UNIT

Name and Shape	Q'ty	Use
Coupler heat insulation (Large) 	1	For indoor side pipe joint (Gas pipe)
Coupler heat insulation (Small) 	1	For indoor side pipe joint (Liquid pipe)
Special nut A (Large flange) 	4	For installing indoor unit
Special nut B (Small flange) 	4	For installing indoor unit
Template (Carton top) 	1	For ceiling openings cutting Also used as packing
Drain hose 	1	For installing drain pipe
Hose Band 	1	For installing drain hose
Drain hose insulation 	1	For installing drain pipe
Remote control 	1	For air conditioner operation
Battery 	2	For remote control
Remote control holder 	1	For installing the remote control
Tapping screw (M3 × 12mm) 	2	For mounting the remote control holder
Binder 	2	For electrical wiring
Wire clamber 	1	For electrical wiring

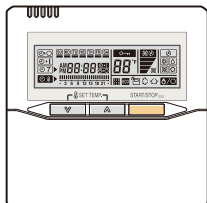
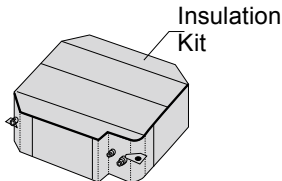
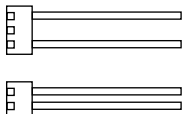
DECORATION PANEL UTG-UFGD-W

Name and Shape	Q'ty	Use
Connector cover 	1	For covering connector
Tapping Screw (M5 × 12 mm) 	4	For mounting decoration panel
Tapping Screw (M4 × 12 mm) 	1	For mounting connector cover
L angle 	2	For mounting the Hook Wire to the Decoration panel
Hook wire 	2	For suspending the Decoration panel
Screw [pitch small] (M4 × 10 mm) 	2	For mounting the Hook Wire (for metals)
Screw [pitch large] (M4 × 10 mm) 	4	For mounting the L angle and Hook wire (for resins)

OUTDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain pipe 	1	For outdoor unit drain piping work.	9303029015

INDOOR UNIT OPTIONAL PARTS

Name and Shape	Model name	Use
Wired remote control 	UTY-RNNYM	Unit control is performed by wired remote control
Simple remote control 	UTY-RSNYM	Unit control is performed by simple remote control
Air outlet shutter plate 	UTR-YDZB	Air outlet shutter plate is installed at the air outlet when 3-way direction is performed.
Insulation kit for high humidity 	UTZ-KXGC	Install when the under roof condition is expected to be the humidity of over 80 % and the temperature of over 30°C
Fresh air intake kit 	UTZ-VXAA	It can be taken in fresh air of up to 10% of "high" air volume of the indoor unit by attaching Fresh Air Intake Kit to cassette type indoor unit.
Extrenal connect set 	UTY-XWZX	Use to connect with various peripheral devices and air conditioner PCB.

1302G4187