

SPLIT TYPE
AIR CONDITIONER
CEILING TYPE (50Hz)

SERVICE MANUAL



Indoor unit	Outdoor unit
ABYG45LRTA	AOYG45LETL

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SPECIFICATIONS

ELECTRICAL DATA

TYPE		Cooling & Heating
INDOOR UNIT		ABYG45LRТА
OUTDOOR UNIT		AOYG45LETL
COOLING CAPACITY		12.1 kW
HEATING CAPACITY		13.3 kW
POWER SOURCE		230 V, 50 Hz, single phase
RUNNING CURRENT	Cooling	16.5 A
	Heating	16.1 A
INPUT WATTS	Cooling	3.77 kW
	Heating	3.68 kW
E.E.R.	Cooling	3.21 kW/kW
C.O.P.	Heating	3.61 kW/kW
MOISTURE REMOVAL		4.0 L/hr
AIR CIRCULATION INDOOR		2,100 m3/h
AIR CIRCULATION OUTDOOR	Cooling	6,750 m3/h
	Heating	6,200 m3/h
MAXIMUM CURRENT		20.5 A

FAN MOTOR

INDOOR UNIT, Discrimination		MFH-45RV
INDOOR UNIT	High	1,200 r.p.m.
	Medium	1,000 r.p.m.
	Low	830 r.p.m.
	Quiet	680 r.p.m.
OUTDOOR UNIT, Discrimination		MFE-45VVT
OUTDOOR UNIT Cooling	Upper fan	850 r.p.m.
	Lower fan	800 r.p.m.
OUTDOOR UNIT Heating	Upper fan	780 r.p.m.
	Lower fan	750 r.p.m.

NOISE LEVEL

INDOOR UNIT	High	49 dB
	Medium	45 dB
	Low	39 dB
	Quiet	34 dB
OUTDOOR UNIT		55 dB

COMPRESSOR AND REFRIGERANT

TYPE		Hermetic type, Inverter, 6 poles, 3 phase, DC motor, Twin Rotary
DISCRIMINATION		N-TF30HD1A
WEIGHT (with oil)		15.4 kg
REFRIGERANT TYPE		R410A
PRECHARGED REFRIGERANT		3,350 g
MAX PIPE HEIGHT		30 m
FULL CHARGE	Pipe length 20 m	3,350 g
	30 m	3,750 g
	40 m	4,150 g
	50 m	4,550 g
ADDITIONAL CHARGE		40 g/m

DIMENSIONS

INDOOR UNIT	H x W x D	240 x 1,665 x 700 mm
OUTDOOR UNIT	H x W x D	1,290 x 900 x 330 mm

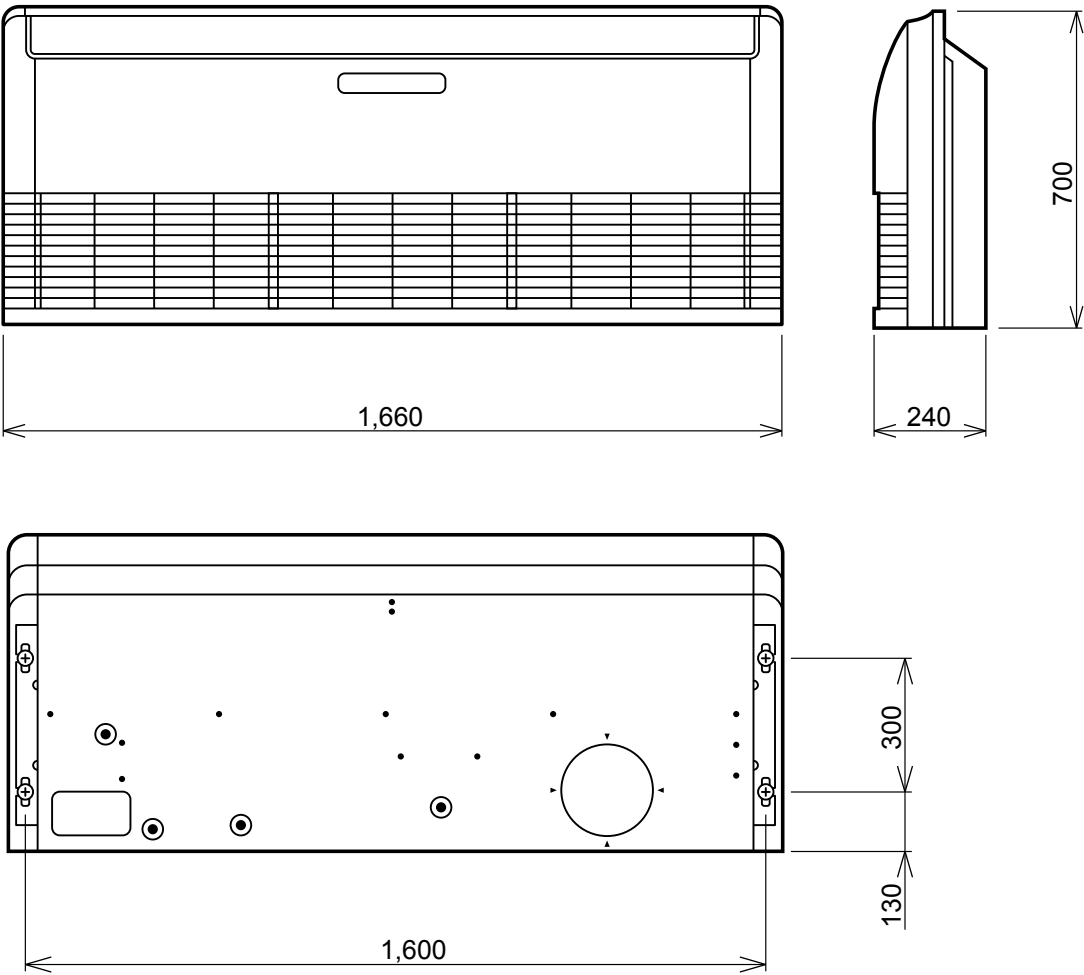
WEIGHT

INDOOR UNIT	Shipping / Net	58 kg / 46 kg
OUTDOOR UNIT	Shipping / Net	94 kg / 86 kg

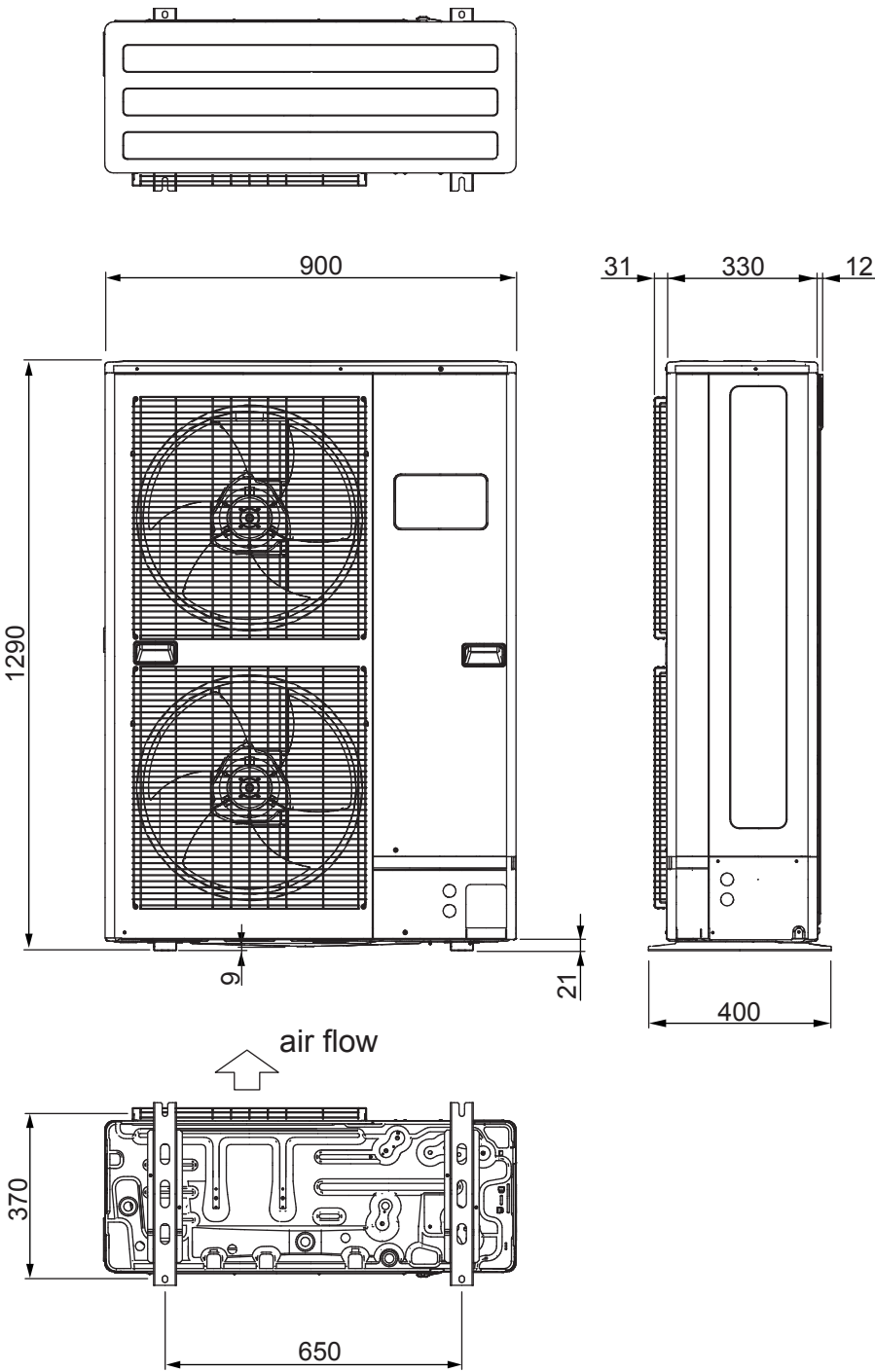
DIMENSIONS

(Unit : mm)

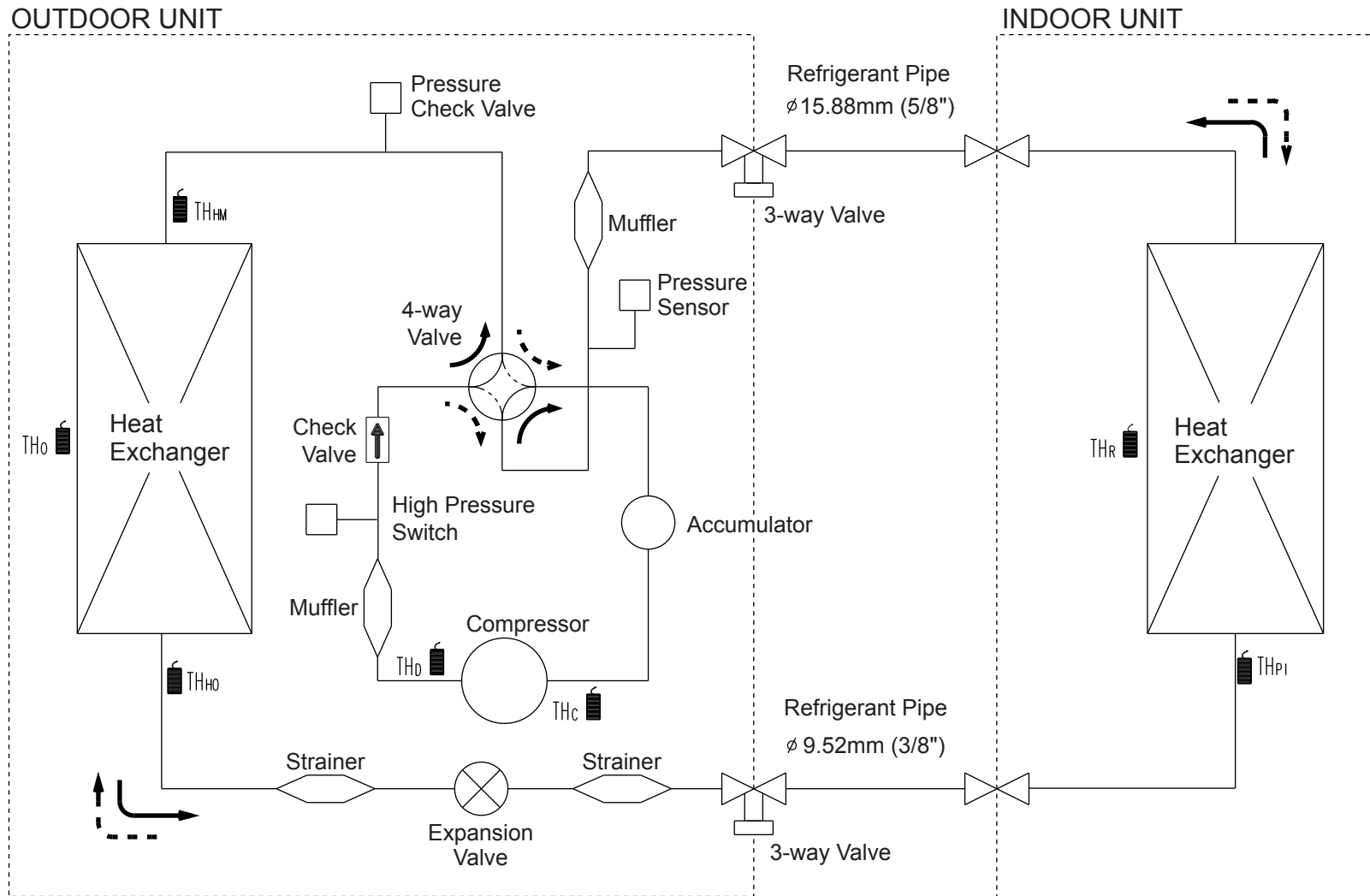
INDOOR UNIT



OUTDOOR UNIT



REFRIGERANT SYSTEM DIAGRAM



Refrigerant direction

→ Cool

---→ Heat

TH_C : Thermistor (Compressor)

TH_D : Thermistor (Discharge)

TH_{HM} : Thermistor (Heat Exchanger Med)

TH_{HO} : Thermistor (Heat Exchanger Out)

TH_O : Thermistor (Outdoor)

TH_R : Thermistor (Room)

TH_{PI} : Thermistor (Pipe)

CIRCUIT DIAGRAM

OUTDOOR UNIT

INDICATOR PCB

MAIN PCB

INDOOR UNIT

LOUVER
(RIGHT / LEFT)

LOUVER
(UP / DOWN)

FAN MOTOR

THERMISTOR
(PIPE TEMP.)

THERMISTOR
(ROOM TEMP.)

INDICATOR PCB

TO WIRED
REMOTE CONTROL

POWER
SUPPLY
PCB

EX. IN EX. OUT
(OPTION)

COIL

TRANSISTOR PCB
(I P M)

CAPACITOR PCB

ACT P M

CHOKE COIL

FILTER PCB

COMPRESSOR

CN101 1 1 RED HIGH PRESSURE SWITCH
2 2 RED
CN61 1 1 BLACK THERMISTOR (OUTDOOR TEMP.)
2 2 BLACK
3 3 BLACK
CN63 1 1 BLACK THERMISTOR (PIPE TEMP.)
2 2 BLACK
3 3 BLACK
4 4 BLACK THERMISTOR (PIPE - MID. TEMP.)
5 5 BLACK
CN62 1 1 BLACK THERMISTOR (DICHARGE TEMP.)
2 2 BLACK
3 3 BLACK THERMISTOR (COMP. SHELL TEMP.)
4 4 BLACK

CN91 1 1 RED PS
2 2 WHITE
3 3 BLACK
4 4 BLACK
CN6 1 1 BLACK 4-WAY VALVE
2 2 BLACK
CN111 1 1 RED PMV EXPANSION VALVE
2 2 RED
3 3 BLUE
4 4 ORANGE
5 5 YELLOW
6 6 WHITE

CN800 1 1 RED FM FAN MOTOR (UPPER)
2 2 BLACK
3 3 WHITE
4 4 YELLOW
5 5 BROWN
6 6 BROWN

CN802 1 1 RED FM FAN MOTOR (LOWER)
2 2 BLACK
3 3 WHITE
4 4 YELLOW
5 5 BROWN
6 6 BROWN

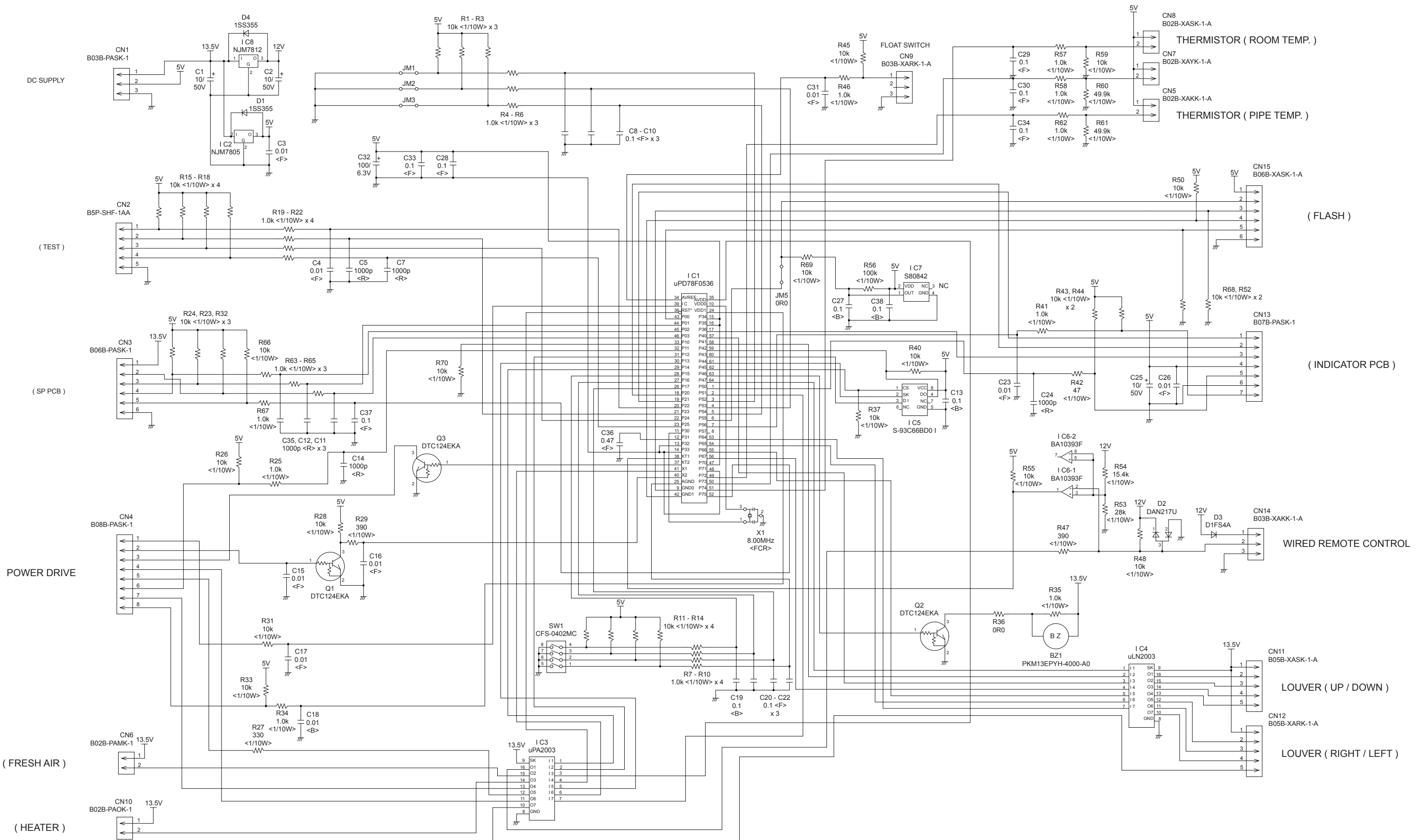
CN2 1 2 3 4 5 6
1 2 3 4 5 6
CN1 1 2 W201 RED
2 2
W111 W112
W107 W108
W106 GREEN
W113 WHITE
W104 BLACK
W101 WHITE
W100 BLACK

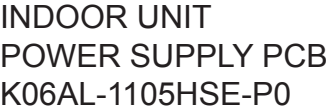
TERMINAL 1 2 3 L N
POWER SOURCE

CONTROL UNIT
EZ-0122EHSE



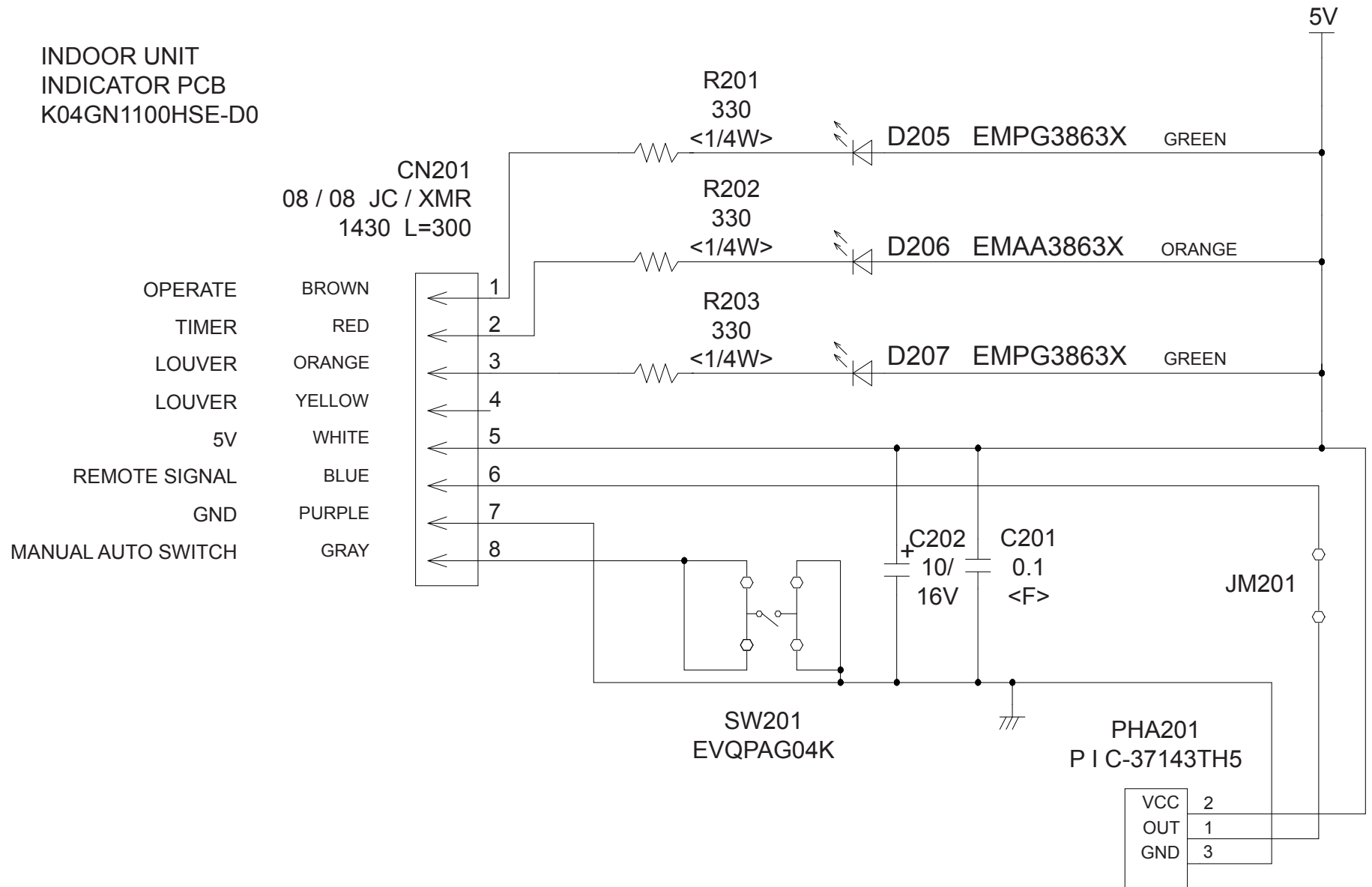
INDOOR UNIT
MAIN PCB
K06AK-1213HSE-C1





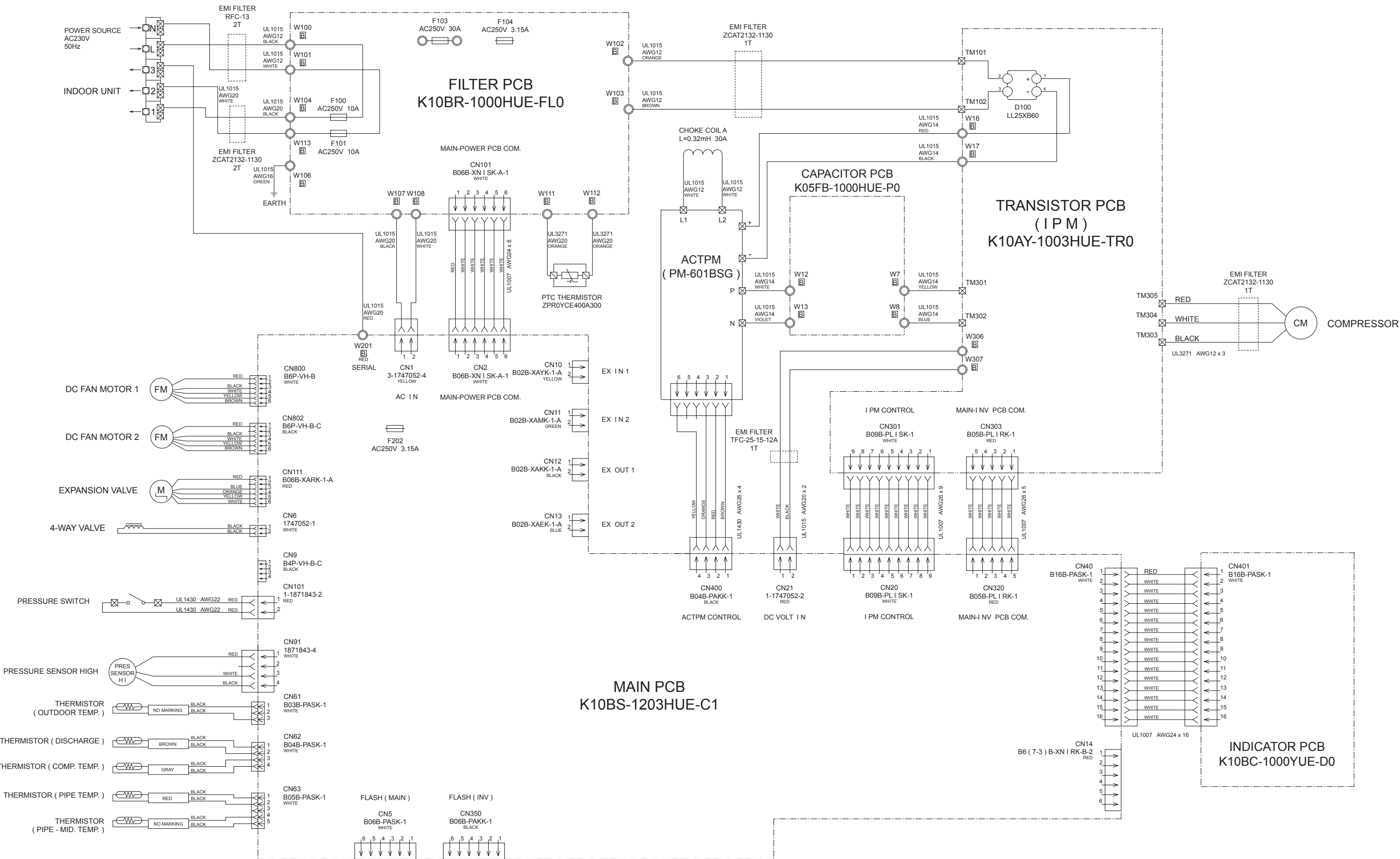
INDOOR UNIT
INDICATOR PCB
K04GN1100HSE-D0

TO MAIN PCB

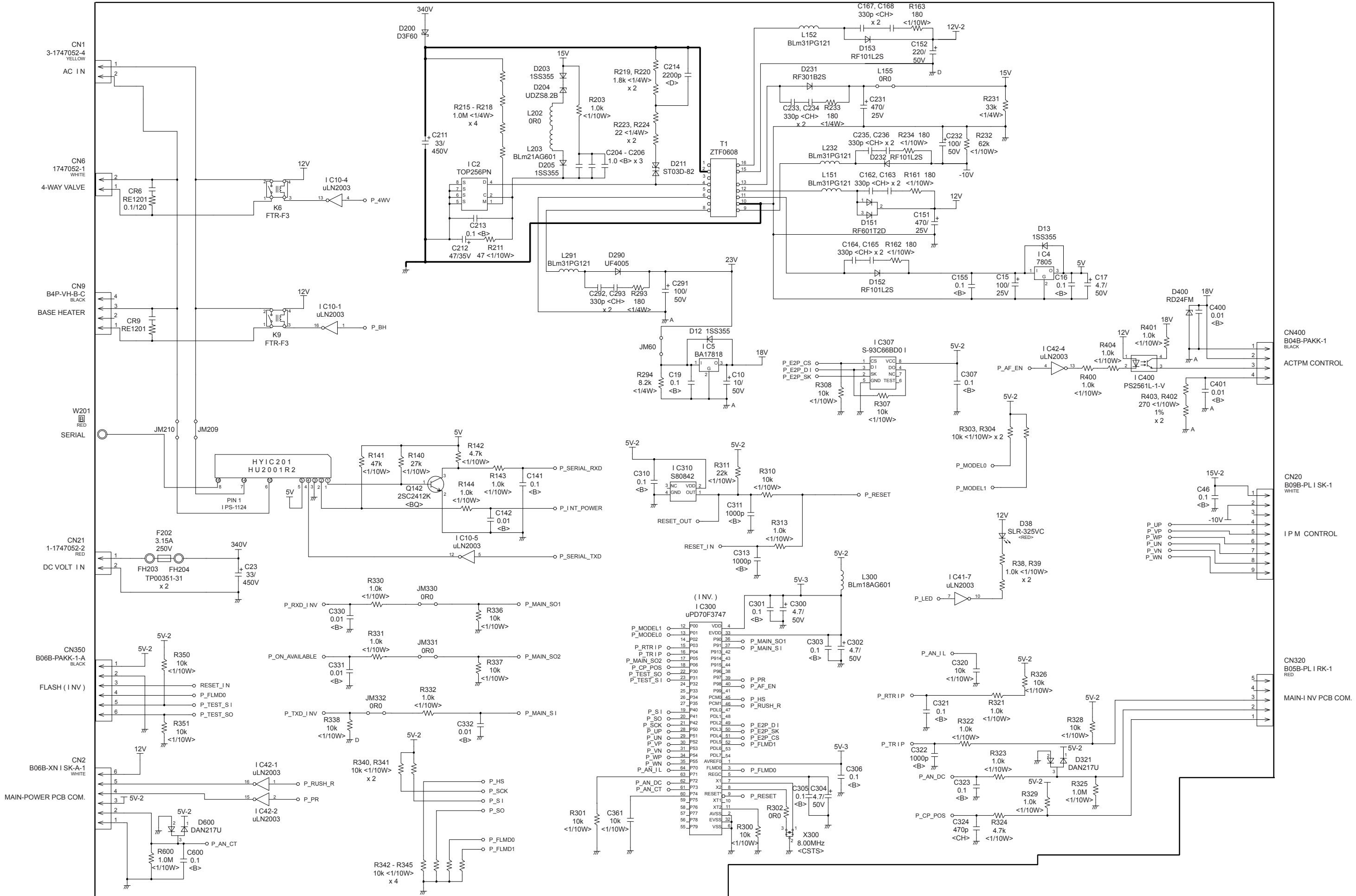


OUTDOOR PCB CIRCUIT DIAGRAM

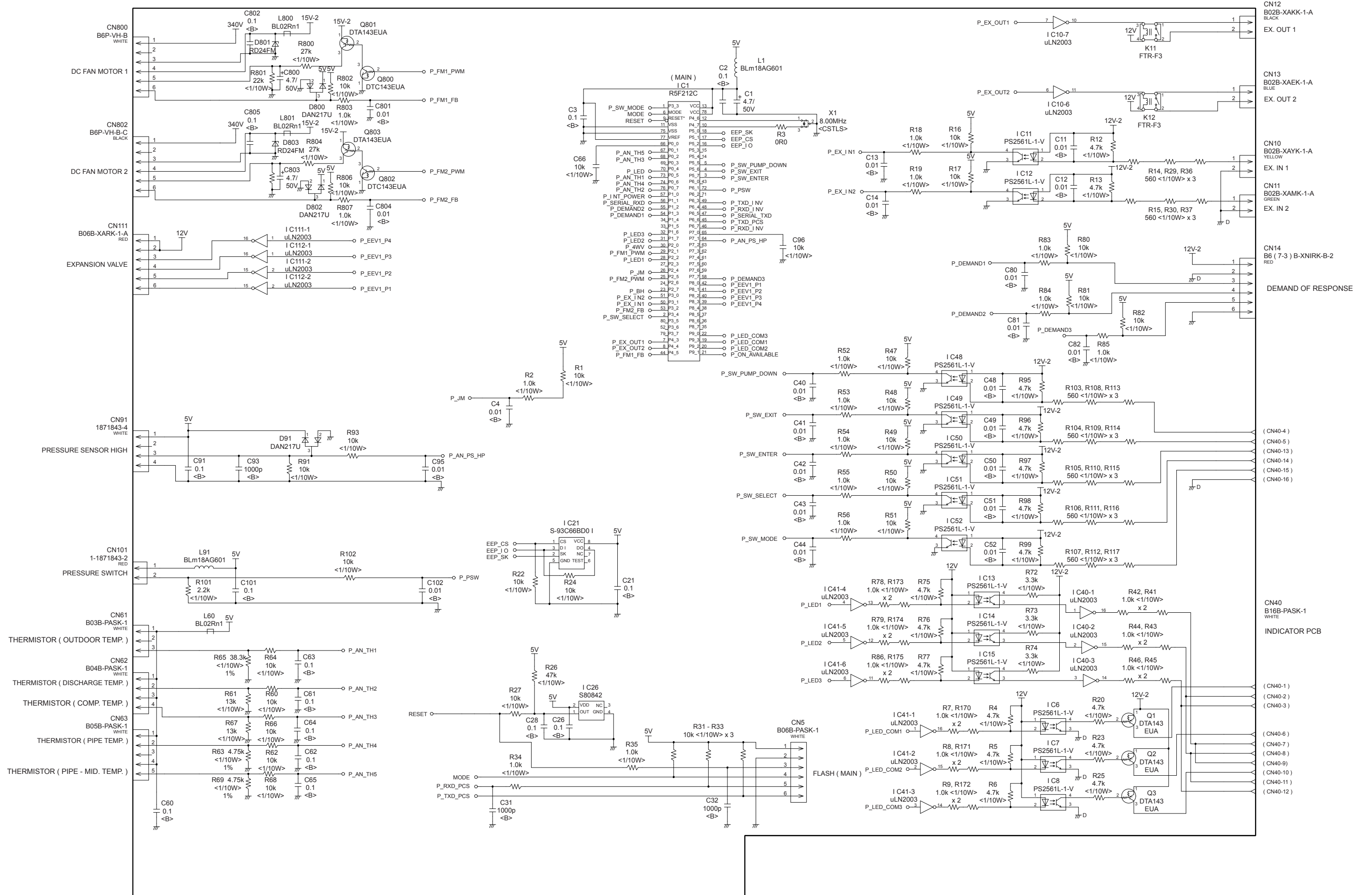
INVERTER ASSEMBLY
EZ-0121HHUE



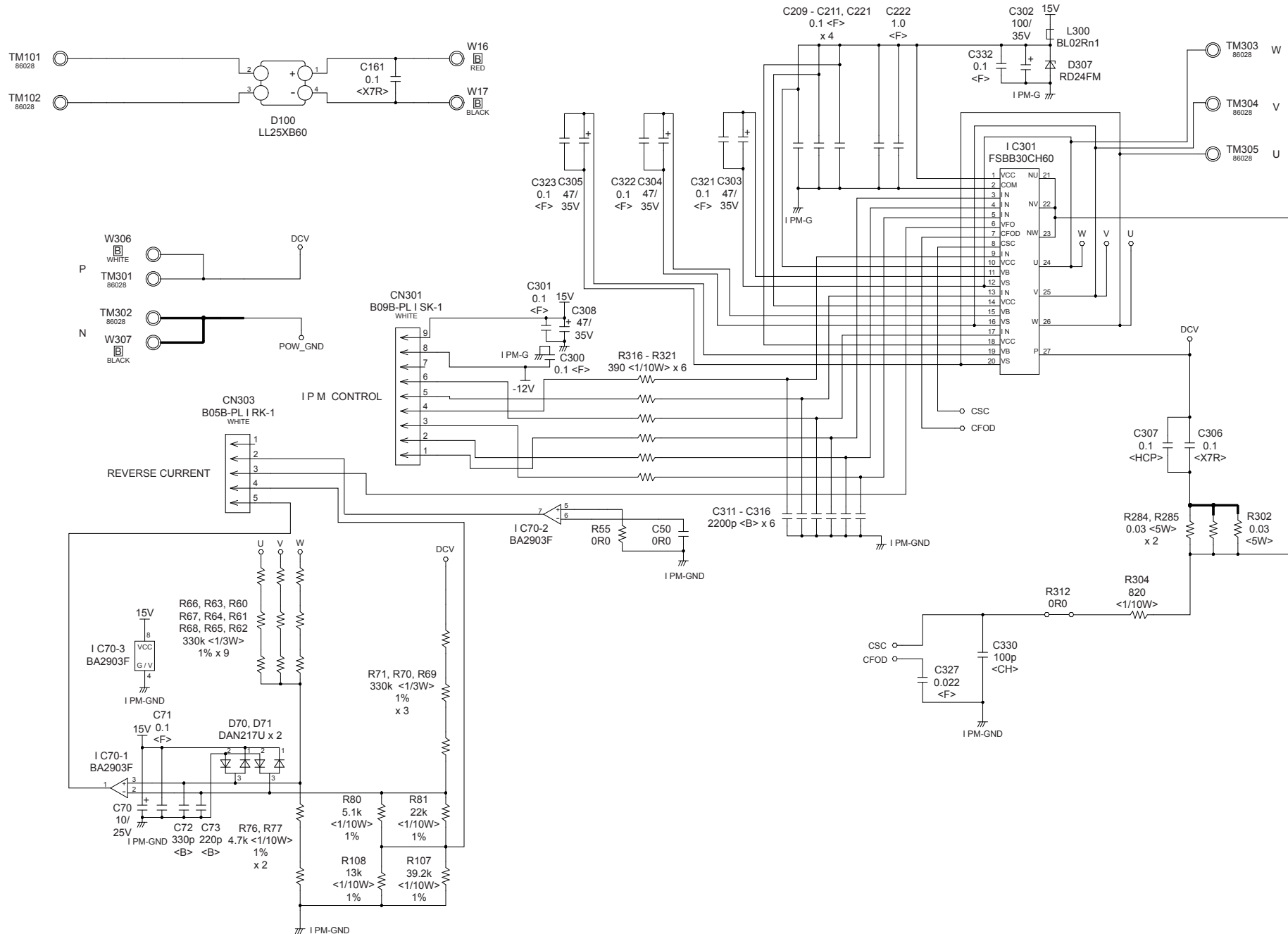
OUTDOOR UNIT
MAIN PCB - 1
K10BS-1203HUE-C1



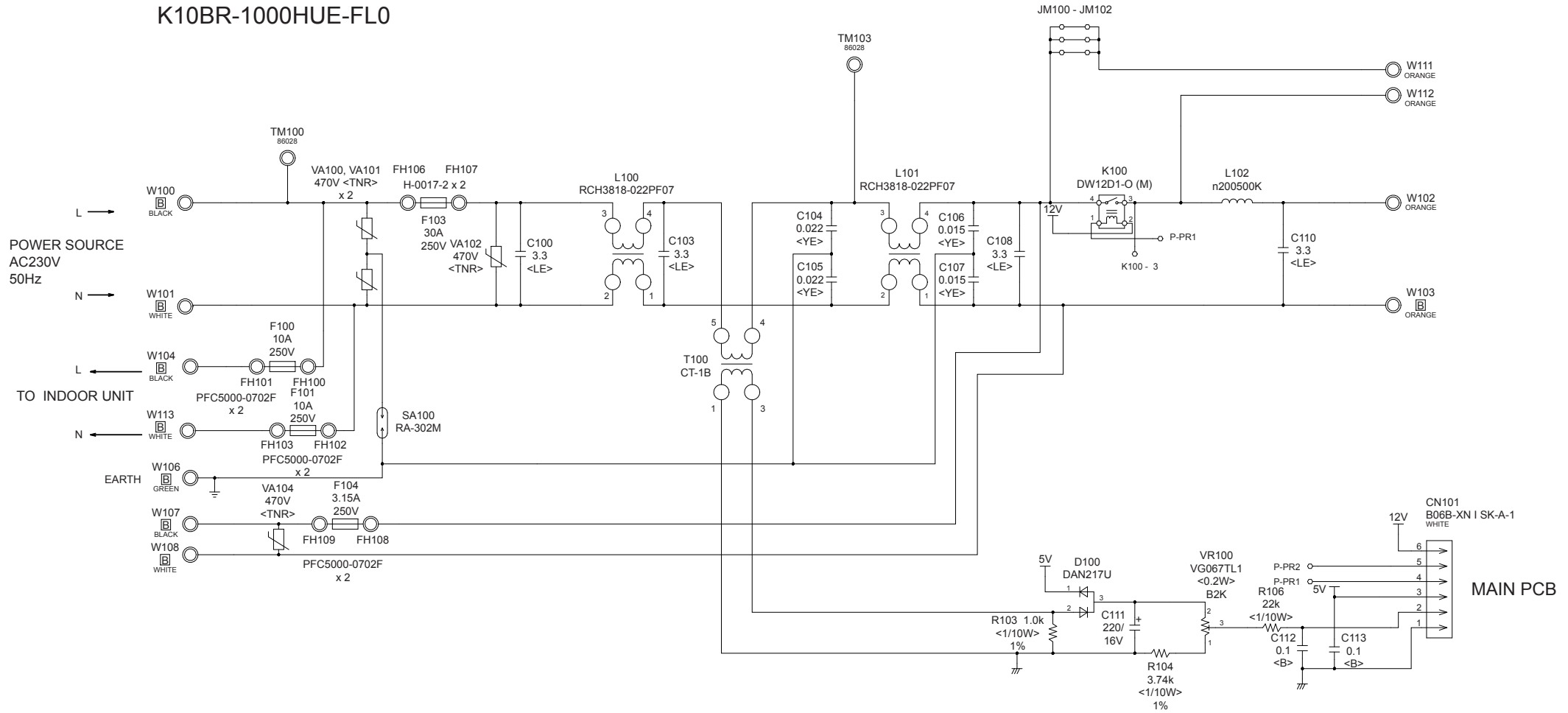
OUTDOOR UNIT MAIN PCB - 2 K10BS-1203HUE-C1



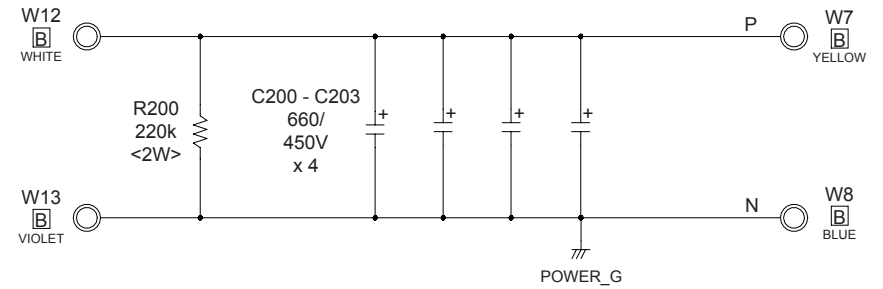
OUTDOOR UNIT TRANSISTOR PCB (I P M) K10AY-1003HUE-TR0



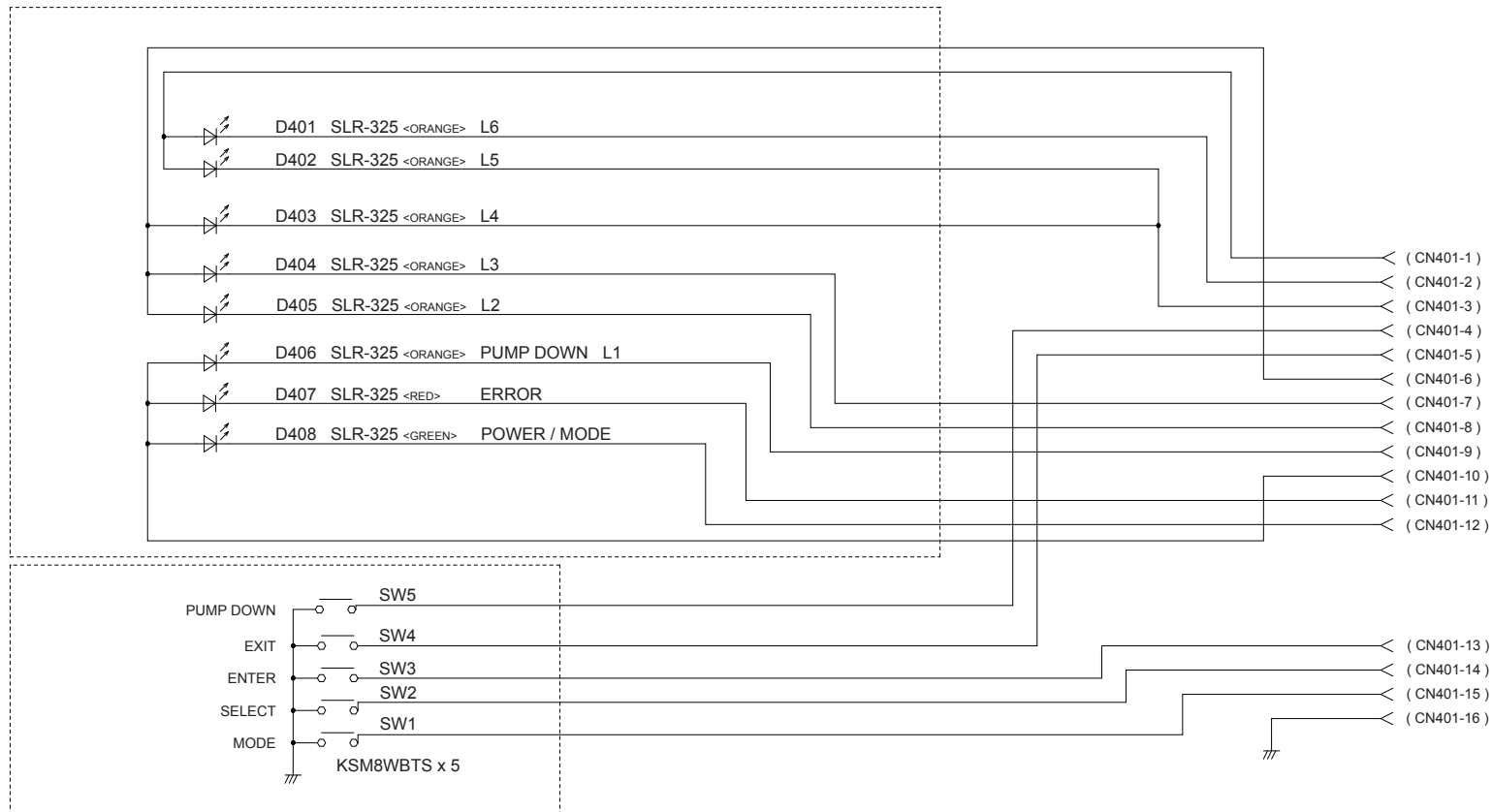
OUTDOOR UNIT
POWER SUPPLY PCB
K10BR-1000HUE-FL0



OUTDOOR UNIT CAPACITOR PCB K05FB-1000HUE-P0



OUTDOOR UNIT INDICATOR PCB K10BC-1000YUE-D0



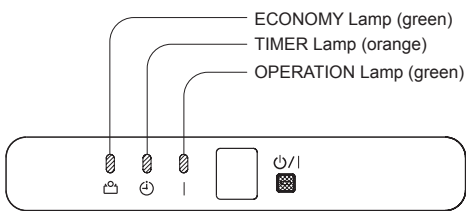
ERROR DETECTION

INDOOR UNIT and WIRED REMOTE CONTROL

If you use a wireless remote control, the lamp on the photo detector unit will output error codes by way of blinking patterns.
If you use a wired type remote control, error codes will appear on the remote control display. See the lamp blinking patterns and error codes in the table. An error display is displayed only during running.

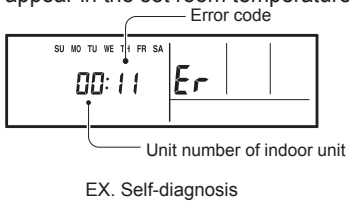
Indoor unit display

Troubleshooting at the display is possible either on the wired or wireless remote control.



Remote control

This is possible only on a wired remote control.
If an error occurs, the following display will be shown.
("Er" will appear in the set room temperature display.)



● : 0.5s on / 0.5s off

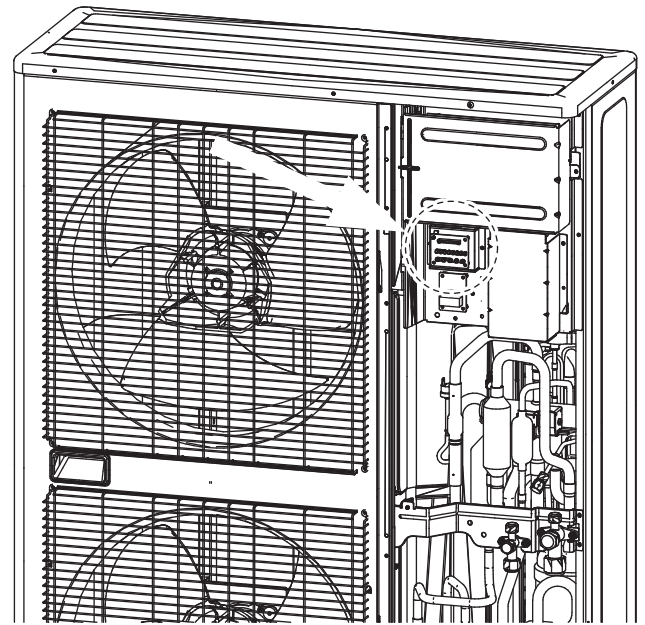
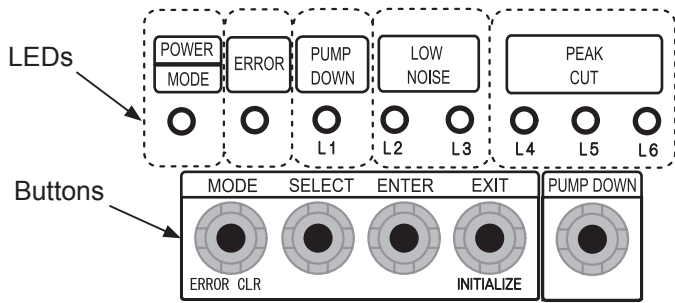
◇ : 0.1s on / 0.1s off

() : Number of flashing

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (1)	◇	21	R.C. address or Refrigerant circuit address setting error [Simultaneous Multi]
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (2)	● (4)	◇	24	• Connection R.C. address error (indoor secondary unit) [Simultaneous Multi] • Connection R.C. address error (indoor unit or branch unit) [Flexible Multi]
● (2)	● (7)	◇	27	Primary unit, secondary unit set-up error [Simultaneous Multi]
● (3)	● (1)	◇	31	Power supply interruption error
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Room temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (3)	◇	53	Drain pump error
● (5)	● (7)	◇	57	Damper error
● (5)	● (15)	◇	5U	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal L error
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (7)	● (1)	◇	71	Discharge temp. sensor error
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor 1 error
● (9)	● (8)	◇	98	Outdoor unit fan motor 2 error
● (9)	● (9)	◇	99	4-way valve error
● (9)	● (10)	◇	9A	Coil (expansion valve) error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error
● (13)	● (2)	◇	12	Branch boxes error [Flexible Multi]

OUTDOOR UNIT Indicator PCB



ERROR DETECTION

Display when an error occurs.

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)			PEAK CUT (L4) (L5) (L6)		
On	Blink (Hi speed)	Off	Off	Off	Off	Off	Off	Off

Check that the “ERROR” LED blinks, then press the [Enter] button once.
For details, refer to the following table.

DESCRIPTION	REMARK	LED display							
		POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Serial communication error	Serial forward transmission error immediately after operation	Blink (2 times)	On	Blink (1 time)	Blink (1 time)	Off	Off	On	On
	Serial forward transmission error during operation	Blink (2 times)	On	Blink (1 time)	Blink (1 time)	Off	On	Off	Off
Indoor unit capacity error	Indoor unit capacity error	Blink (2 times)	On	Blink (2 times)	Blink (2 times)	Off	Off	Off	On
Indoor unit error	Indoor unit error	Blink (2 times)	On	Blink (5 times)	Blink (15 times)	Off	Off	Off	On
Outdoor unit main PCB error	Outdoor unit PCB model information error	Blink (2 times)	On	Blink (6 times)	Blink (2 times)	Off	Off	Off	On
Inverter PCB error	Inverter error	Blink (2 times)	On	Blink (6 times)	Blink (3 times)	Off	Off	Off	On
IPM error	Trip terminal L error	Blink (2 times)	On	Blink (6 times)	Blink (5 times)	Off	Off	On	On
Discharge temp. sensor error	Discharge temp. sensor 1 error	Blink (2 times)	On	Blink (7 times)	Blink (1 time)	Off	Off	Off	On
Compressor temp. sensor error	Compressor temp. sensor 1 error	Blink (2 times)	On	Blink (7 times)	Blink (2 times)	Off	Off	Off	On
Outdoor unit Heat Ex. sensor error	Heat Ex. centre temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (3 times)	Off	Off	On	Off
	Outdoor unit Heat Ex. liquid temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (3 times)	Off	Off	On	On
Outdoor temp. sensor error	Outdoor temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (4 times)	Off	Off	Off	On
Heat sink temp. sensor error	Heat sink temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (7 times)	Off	Off	Off	On
Current sensor error	Current sensor 1 error (stoppage permanently)	Blink (2 times)	On	Blink (8 times)	Blink (4 times)	Off	Off	Off	On
Pressure sensor error	High pressure switch 1 error	Blink (2 times)	On	Blink (8 times)	Blink (6 times)	Off	On	Off	Off
	Pressure sensor error	Blink (2 times)	On	Blink (8 times)	Blink (6 times)	Off	On	On	Off
Trip detection	Trip detection	Blink (2 times)	On	Blink (9 times)	Blink (4 times)	Off	Off	Off	On
Compressor motor control error	Rotor position detection error (stoppage permanently)	Blink (2 times)	On	Blink (9 times)	Blink (5 times)	Off	Off	Off	On
Outdoor unit fan motor 1 error	Duty abnormal	Blink (2 times)	On	Blink (9 times)	Blink (7 times)	Off	Off	On	On
Outdoor unit fan motor 2 error	Duty abnormal	Blink (2 times)	On	Blink (9 times)	Blink (8 times)	Off	Off	On	On
4-way valve error	4-way valve error	Blink (2 times)	On	Blink (9 times)	Blink (9 times)	Off	Off	Off	On
Discharge temp. 1 error	Discharge temp. 1 error	Blink (2 times)	On	Blink (10 times)	Blink (1 time)	Off	Off	Off	On
Compressor temp. error	Compressor 1 temp. error	Blink (2 times)	On	Blink (10 times)	Blink (3 times)	Off	Off	Off	On
Pressure error 2	Low pressure error	Blink (2 times)	On	Blink (10 times)	Blink (5 times)	Off	Off	Off	On

OUTDOOR UNIT TEST RUN

Before the test run, refer to the figure and check the following items.

☐	Is the outdoor unit securely installed?
☐	Have you performed gas leakage inspection? (Connection joints of various pipes (flang connection, brazing))
☐	Is the heat insulation done completely? (Gas pipe, liquid pipe, drain hose extension on indoor unit side etc)
☐	Is the water discharging from drain without any problems?
☐	Are the cables connected correctly?
☐	Are the cables as per specifications?
☐	Is the earth wire connected accurately?
☐	Are there any obstacles blocking the suction gate, and outlet of the indoor/outdoor units?
☐	Have you filled the specified amount of refrigerant?
☐	Are the stop valves of gas pipe and liquid pipe fully open?
☐	Has the power been supplied to crankcase heater for more than 6 hours?

If there are problems, adjust immediately and recheck.

Test run method

Be sure to configure test run settings only when the outdoor unit has stopped operating.

Depending on the communication status between the indoor and outdoor units, it may take several minutes for the system to start operating after settings for the test run are complete.

After the test run settings are complete, the outdoor units and the connected indoor units will start operating. Room temperature control will not activate during test operation (continuous operation).

If a knocking sound can be heard in the liquid compression of the compressor, stop the unit immediately and then energize the crank case heater for a sufficient length of time before restarting the operation.

Test run setting method (it can be performed in the following two ways)

Set with test run setting (refer to installation instructions manual of indoor unit for further details) available in the remote control.

Cooling Operation" and Heating Operation" can be set using , SELECT button and ENTER button available on the board of display unit.

(*Make sure to perform the first test run with cooling operation.)

Set as per the procedure given below.

Check items during test run

☐	Is the outdoor unit making any abnormal noise or vibrating significantly?
☐	Is the cold air or hot air blowing from indoor unit according to the operation mode?
☐	Check that the "ERROR" LED blinks If, it has displayed, check the error content as per 12.2. described later.
☐	Operate the unit according to the operating manual provided with the indoor unit, and check that it is operating normally.

Setting method

- (1) Turn on the power of the outdoor unit and enter standby mode.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

- (2) Press the ENTER button for more than 3 seconds.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	Blink	Off	Off	Off

- (3) Press the SELECT button,
LED of the test run mode Switched between "COOL" and "HEAT".

Cooling test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	Blink	Off	Off	Off

Heating test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Blink	Off	Off	Off	Off

- (4) After confirming the operation mode, Press ENTER button.
The display changes as follows, and Air conditioner starts operation.

Cooling test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	On	Off	Off	Off

Heating test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	On	Off	Off	Off	Off

- (5) Press [ENTER] button.
Air conditioner stopped operation.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

OUTDOOR UNIT PUMP DOWN

⚠ WARNING

Never touch electrical components such as the terminal blocks except the button on the display board. It may cause a serious accident such as electric shock.

During the pump-down operation, make sure that the compressor is turned off before you remove the refrigerant piping.
Do not remove the connection pipe while the compressor is in operation with 2-way or 3-way valve open. This may cause abnormal pressure in the refrigeration cycle that leads to breakage and even injury.

⚠ CAUTION

Perform the pump down operation before disconnecting any refrigerant pipe or electric cable.

Collect refrigerant from the service port or the 3-way valve if pump down cannot be performed.

In case of a group control system installation, do not turn the power off pump down is completed in all outdoor units.
(Group control system installation described in SPECIAL INSTALLATION METHODS" in the installation manual of the indoor unit.)

- Operate [PUMPDOWN] button on the display board in the manner described below.

Preparation for pump down
Confirm that the power is off,
and then open the service panel.

Procedure

- (1) Check the 3-way valves (both the liquid side and gas side) are opened.
- (2) Turn the power on.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

- (3) Press [PUMP DOWN] button for 3 seconds or more after 3 minutes after power on.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	On	On	On

LED display lights on as shown in the above figure and the fans and the compressor start operating.

- If the [PUMP DOWN] button is pressed while the compressor is operating, the compressor will stop, then start again in about 3 minutes.

- (4) LED display will change as shown below about 3 minutes after the compressor starts. Fully close the 3-way valve on the liquid pipe side at this stage.

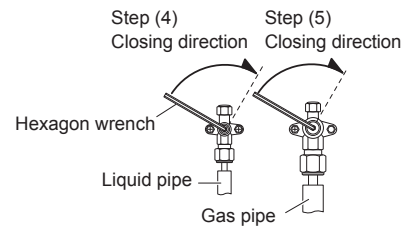
POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	On	On

- ☐ If the valve on the liquid pipe side is not closed, the pump down cannot be performed.

- (5) ☐ When LED display changes as shown in the below figure close the 3-way valve on the gas pipe side tightly.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	Off	On

- if the valve on the gas pipe side is not closed, refrigerant may flow into the piping after the compressor stops.



- (6) ☐ LED display changes after 1 minute as shown in the figure below.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	Off	Off

Fans and compressor stop automatically.

- ☐ If the pump down is successfully completed (the above LED display is shown), the outdoor unit remains stopped until the power is turned off.

- (7) Turn the power off.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Off	Off	Off	Off	Off	Off	Off	Off

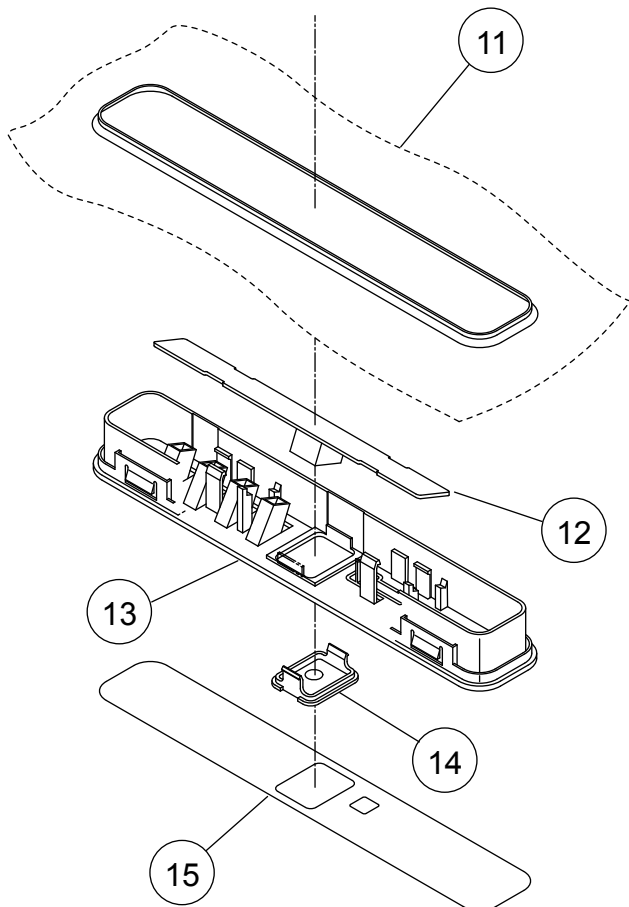
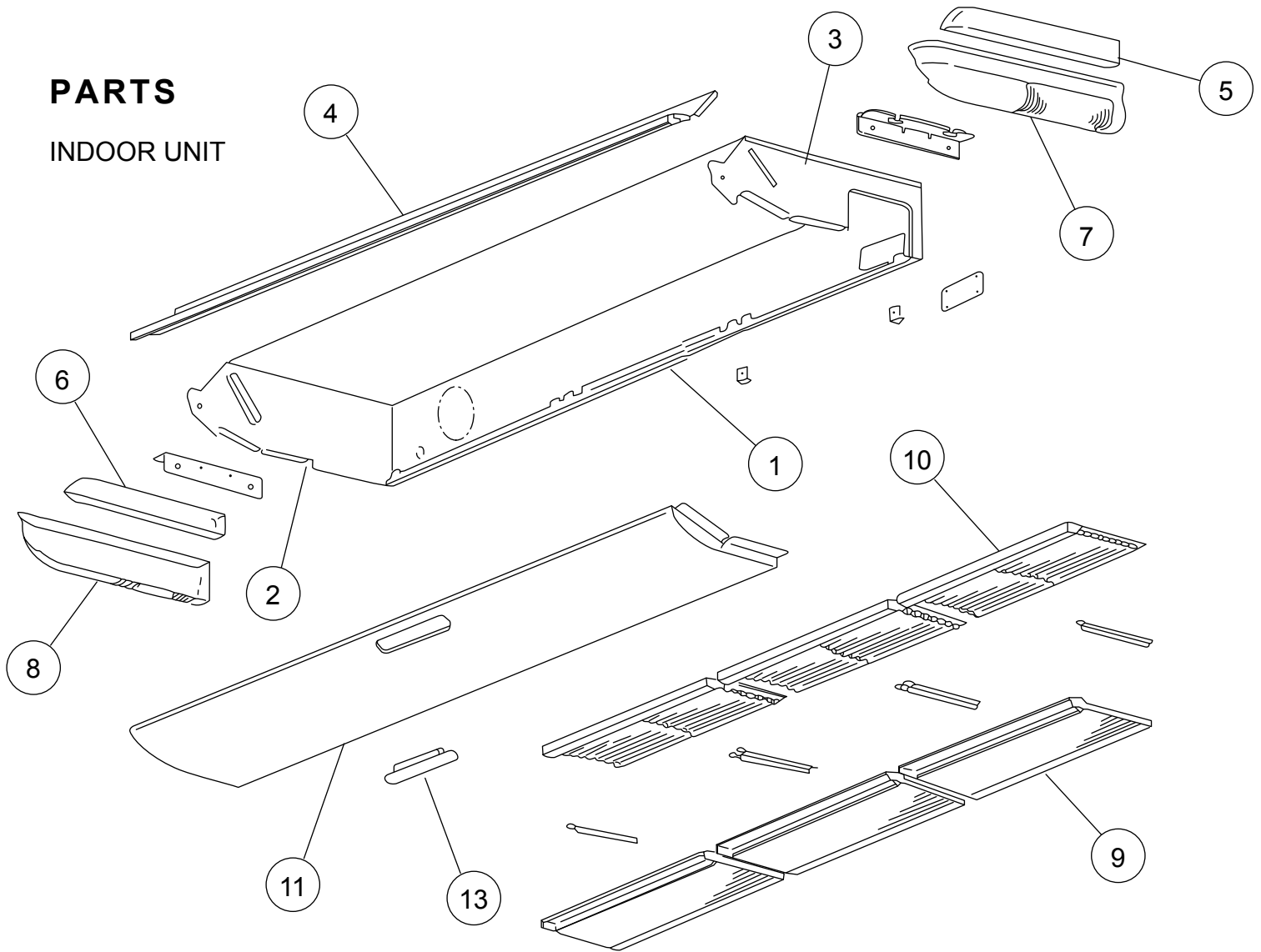
PUMP DOWN is completed.

(Note)

- ☐ To stop pump down, press the [PUMP DOWN] button again.
- ☐ To start the pump down again after the compressor is automatically stopped due to an error, turn the power off and open the 3-way valves. Wait 3 minutes, turn the power on and start the pump down again.
- ☐ When starting the operation after completion of the pump down, turn the power off, and then open the 3-way valves. Wait 3 minutes, turn the power on and perform a test run in the "COOL" operation mode.
- ☐ If an error occurs, recover the refrigerant from service port.

PARTS

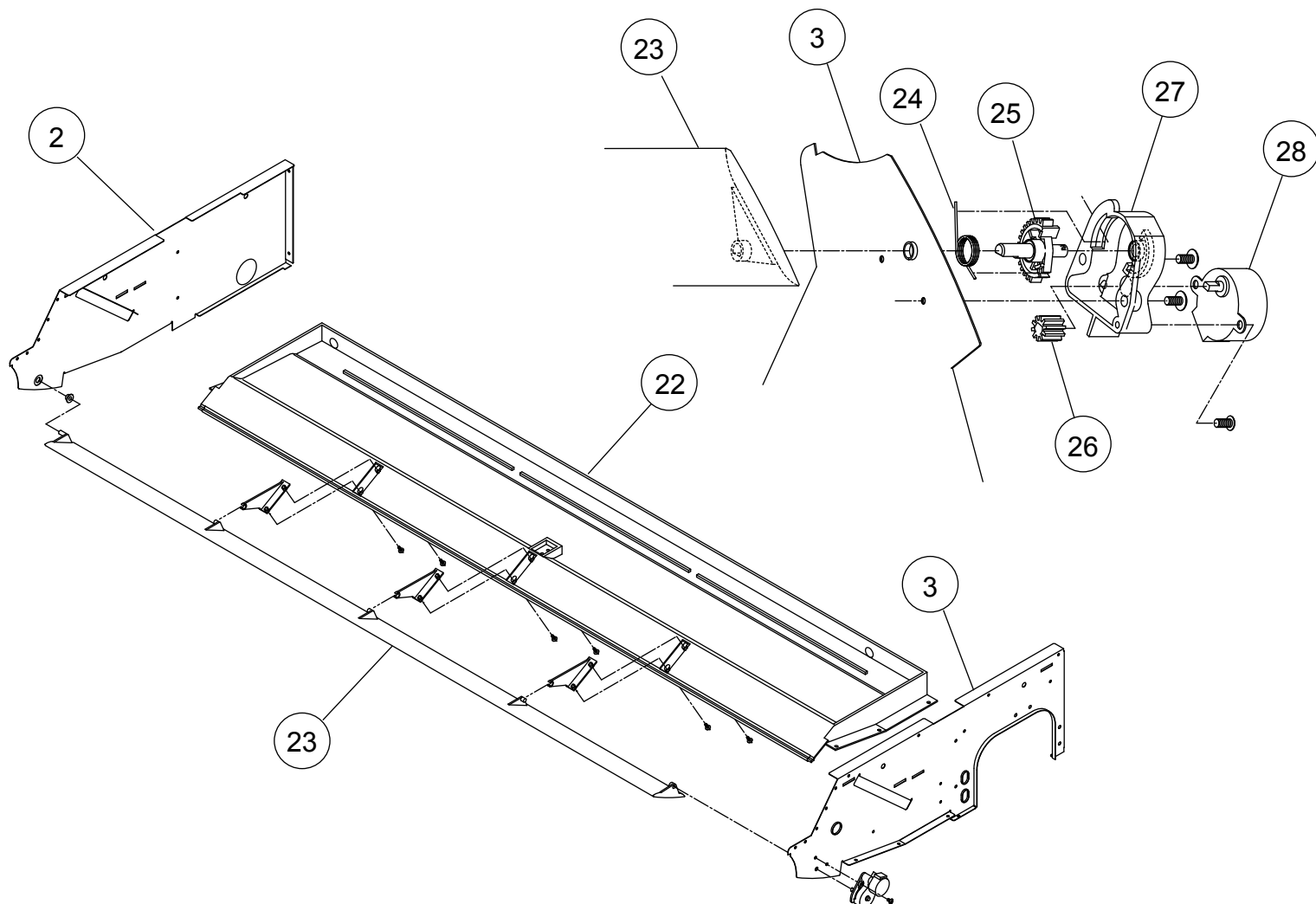
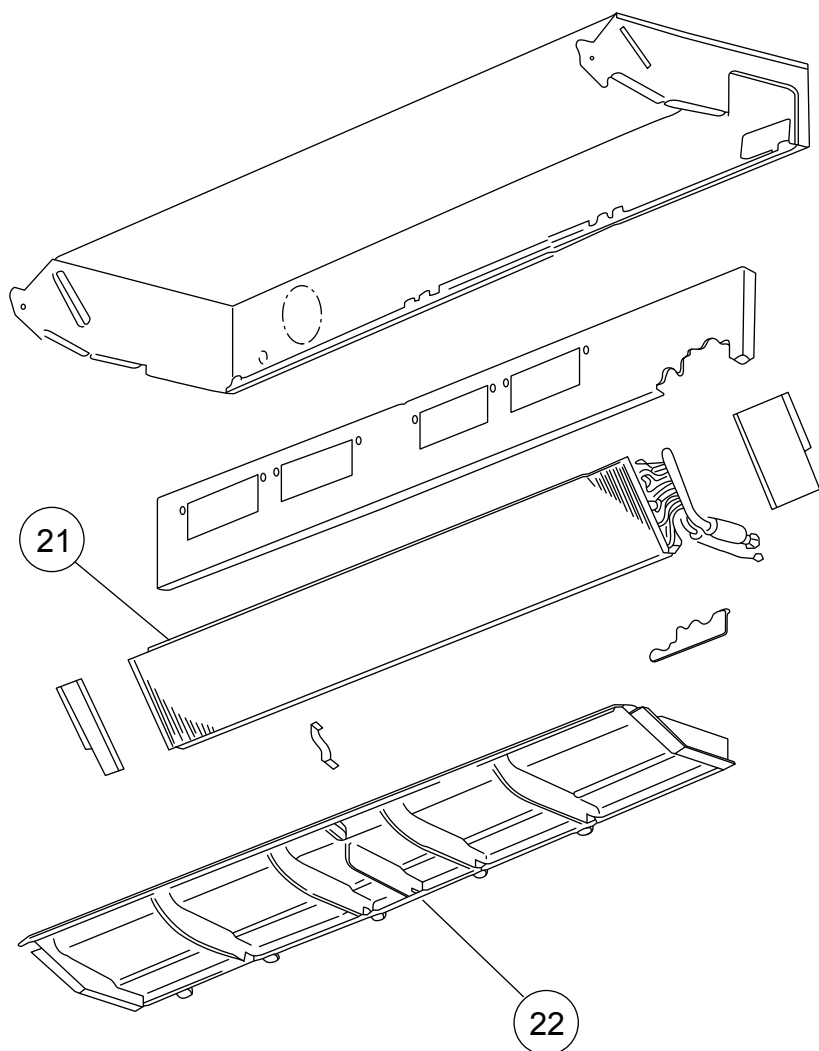
INDOOR UNIT



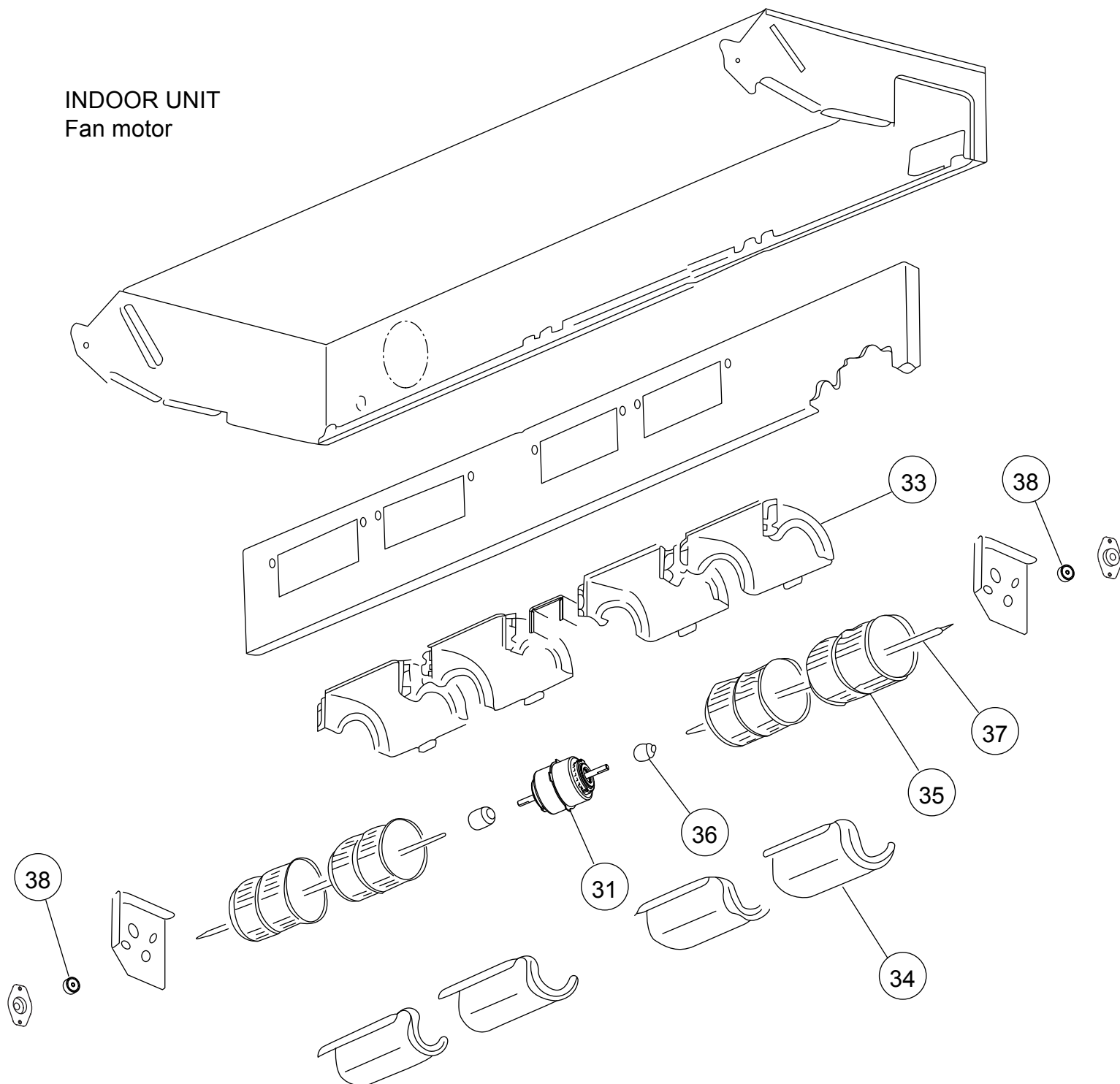
Ref.	Description	Part number	
1	Kit (Base Sub Assy)	9371360010	
2	Panel Left Sub Assy	9360427014	
3	Kit (Panel Right Assy)	9371361017	
4	Top Cover	9359737018	
5	Cover (Decoration) R	9359744016	
6	Cover (Decoration) L	9359745013	
7	Kit (Side Cover R)	9371364025	
8	Kit (Side Cover L)	9371365022	
9	Intake Grille	9359738015	
10	Air Filter	9359739012	
11	Front Panel	9359734017	
12	Indicator PCB	9705891050	
13	PCB Holder	9359736011	
14	Receiver Cover	9359714002	
15	Badge	9359735175	

INDOOR UNIT Drain pan, Flap

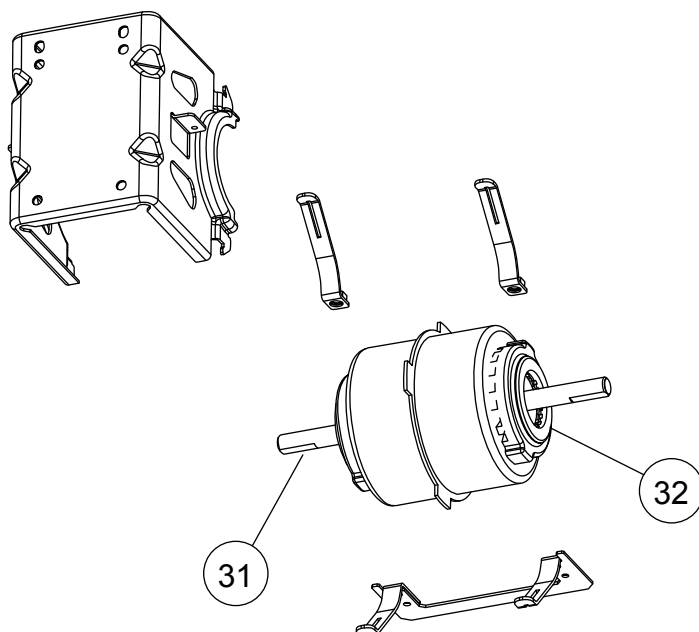
Ref.	Description	Part number	
2	Panel Left Sub Assy	9360427014	
3	Kit (Panel Right Assy)	9371361017	
21	Evaporator Sub Assy	9360428264	
22	Drain Pan Sub Assy	9360429032	
23	Flap Assy	9359731016	
24	Flap Spring	9359730002	
25	Sector Gear	9359729006	
26	Pinion Gear	9359728009	
27	Motor Base	9359727002	
28	Step Motor V	9900362010	
--	Drain Cap	9358746004	
--	Pipe Thermistor	9900022020	



INDOOR UNIT Fan motor

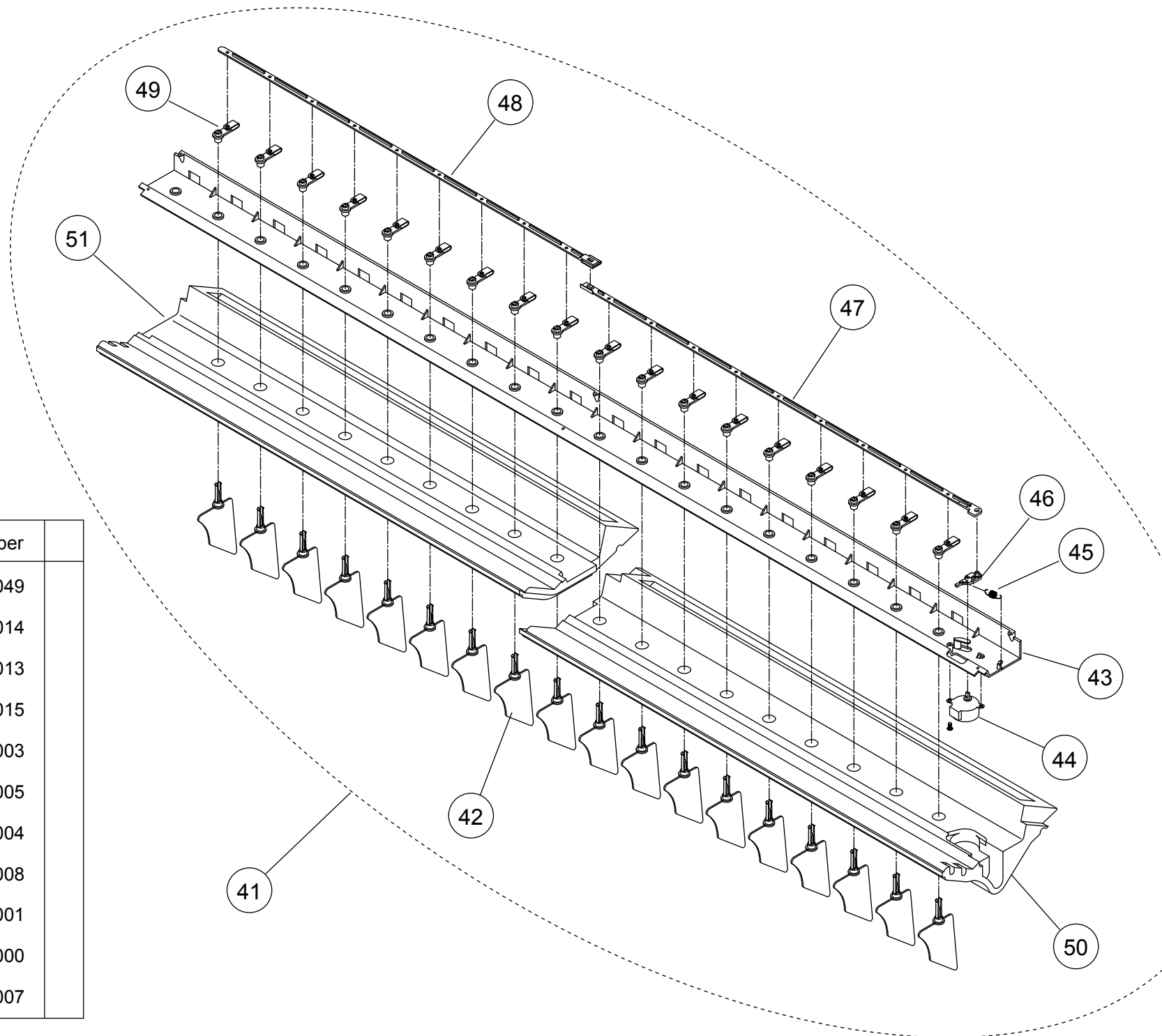


Ref.	Description	Part number	
31	Fan Motor Assy	9603167011	
32	Rubber	9385102002	
33	Casing	9359704003	
34	Kit (Cover Casing) Sub Assy	9371367019	
35	Sirocco Fan Assy	9359701002	
36	Joint Assy	9378038011	
37	Shaft	9359707004	
38	Bearing B Assy	9357921006	

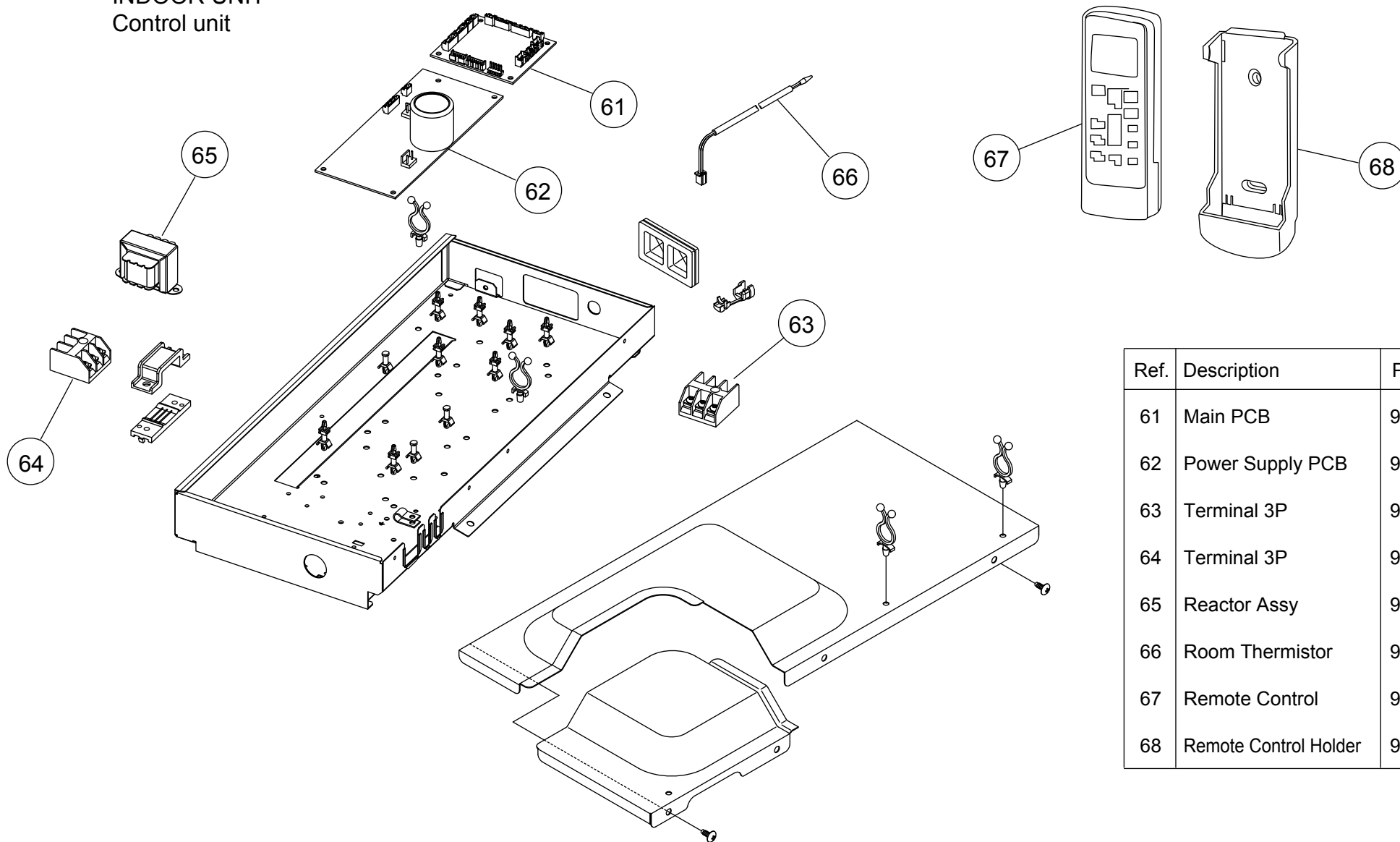


INDOOR UNIT
Louver Base Sub Assy

Ref.	Description	Part number	
41	Louver Base Sub Assy	9360432049	
42	Louver	9359719014	
43	kit (Louver Base) Sub Assy	9371369013	
44	Step Motor H	9900297015	
45	Louver Spring	9359720003	
46	Louver Link	9359726005	
47	Motor Rod	9359723004	
48	Louver Rod	9359725008	
49	Louver Stopper	9359724001	
50	Louver Insulation R	9359721000	
51	Louver Insulation L	9359722007	

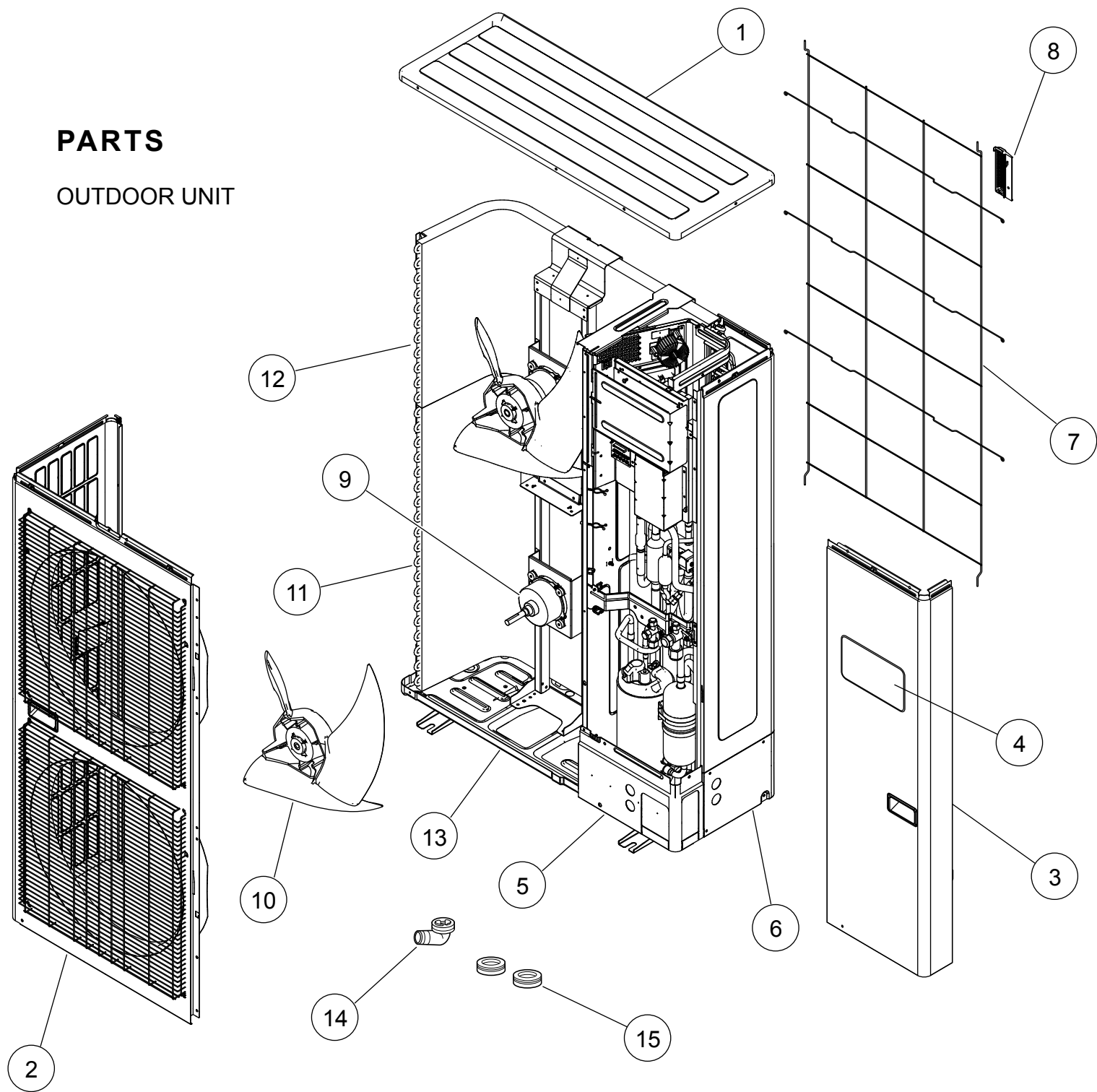


INDOOR UNIT
Control unit



Ref.	Description	Part number	
61	Main PCB	9709245019	
62	Power Supply PCB	9707398342	
63	Terminal 3P	9703345012	
64	Terminal 3P	9306489045	
65	Reactor Assy	9707457018	
66	Room Thermistor	9703299025	
67	Remote Control	9379219037	
68	Remote Control Holder	9305642045	

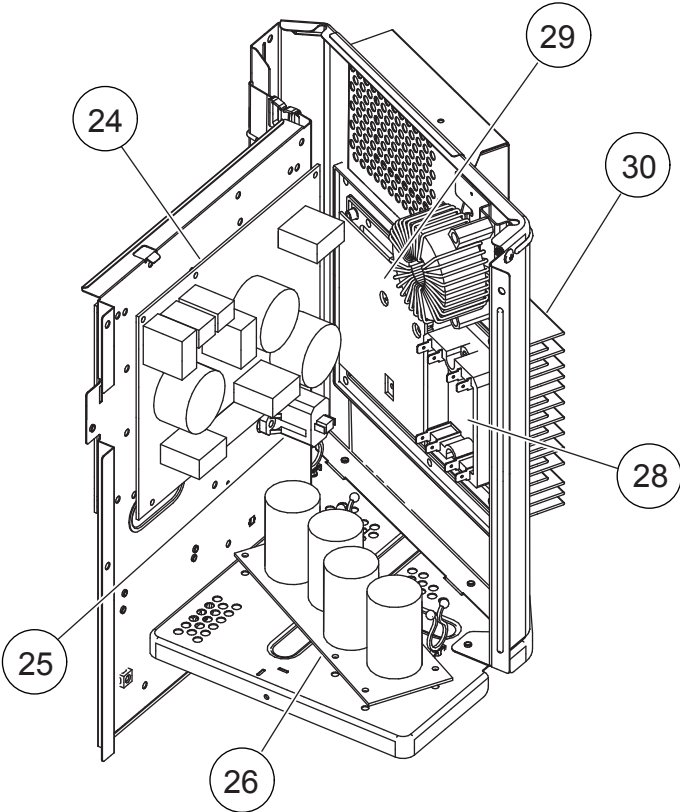
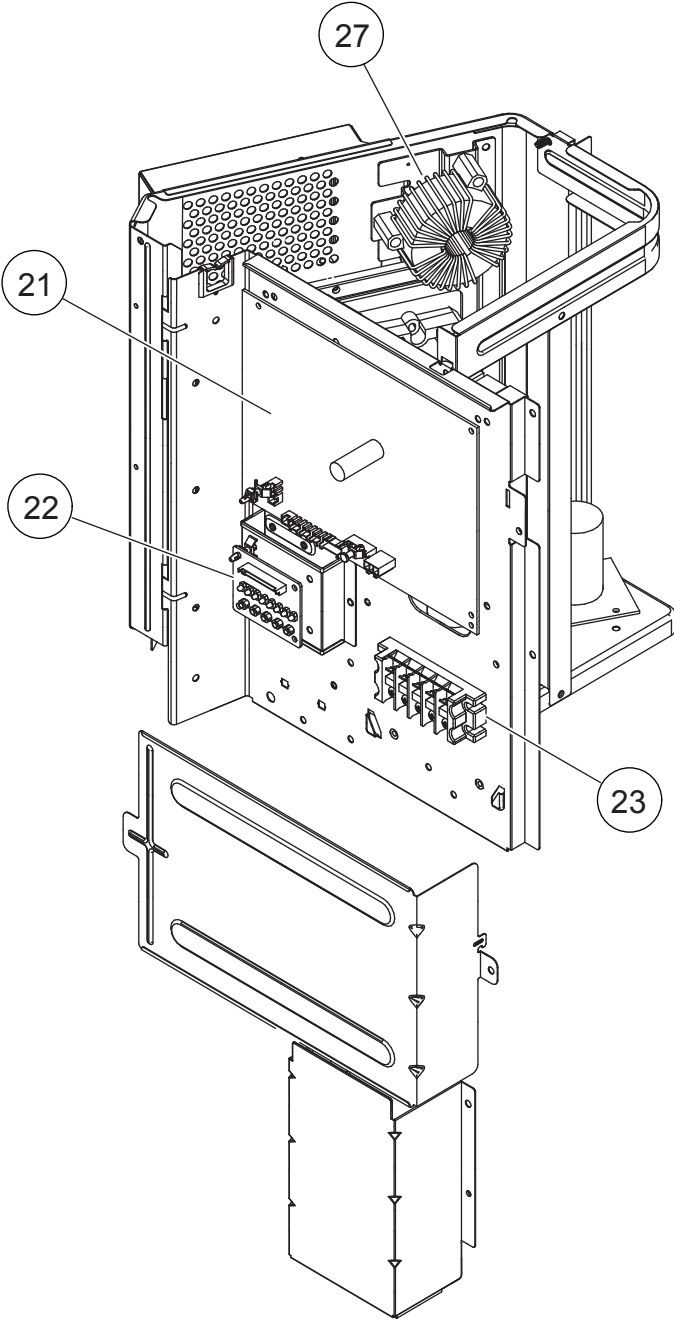
PARTS OUTDOOR UNIT



Ref.	Description	Parts number	
1	Top Panel Sub Assy	9374417056	
2	Front Panel Sub Assy	9374414109	
3	Sevice Panel Sub Assy	9374415090	
4	Emblem Rear	9351355005	
5	Pipe Cover Front	9378861015	
6	Right Panel Sub Assy	9374416189	
7	Protective Net	9375381042	
8	Thermo Holder	9375211011	

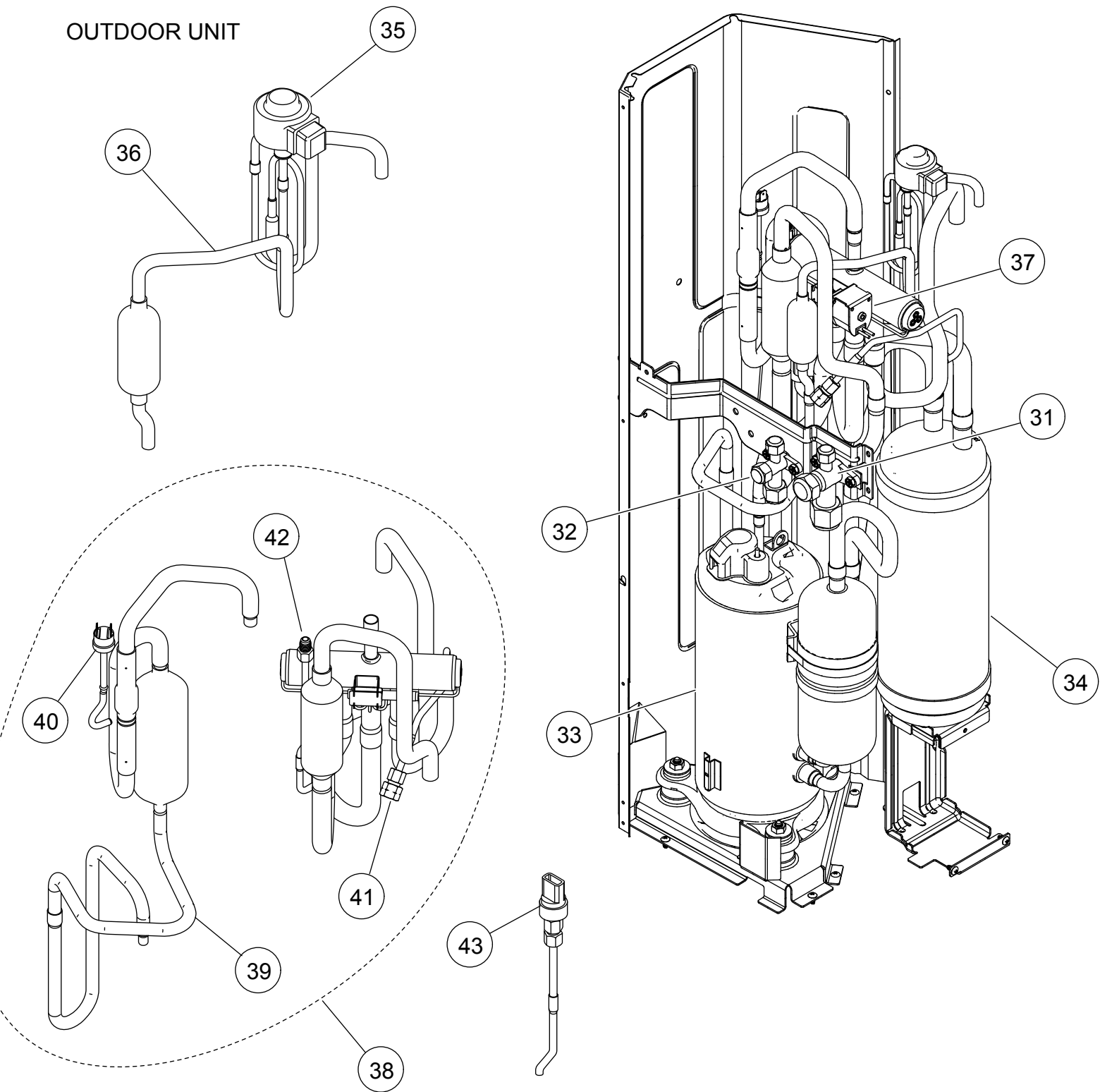
Ref.	Description	Parts number	
9	Motor DC Brushless	9602843039	
10	Propeller Fan Assy	9366378020	
11	Condenser A Sub Assy	9374420261	
12	Condenser B Sub Assy	9374422081	
13	Base Assy	9374166220	
14	Drain Assy	9303029015	
15	Drain Cap	313166024302	

OUTDOOR UNIT Control box



Ref.	Description	Parts number	
21	Main PCB	9708690148	
22	Indicator PCB	9708678016	
23	Terminal	9900203023	
24	Filter PCB	9708688015	
25	Thermistor	9704265012	
26	Capacitor PCB	9707257083	
27	Choke Coil	9900624019	
28	ACTPM	9707592016	
29	Transistor PCB	9708647043	
30	Heat Sink	9380358008	
--	Outdoor Thermistor	9900210069	
--	Thermistor Assy (CN63)	9900599027	
--	Thermistor Assy (CN62)	9900598013	

OUTDOOR UNIT

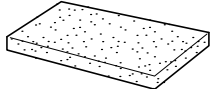
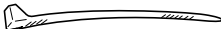
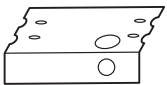
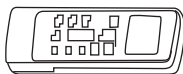
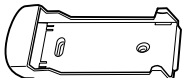
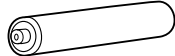


Ref.	Description	Parts number	
31	3-way Valve Assy	9379079006	
32	3-way Valve Assy	9379077002	
33	Compressor	9810153005	
34	Accumulator	9379014021	
35	Expansion Valve Coil	9970096044	
36	Expansion Valve Assy	9370947243	
37	Solenoid	9970055072	

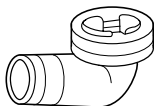
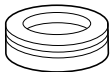
Ref.	Description	Parts number	
38	4-way Valve Assy	9374425235	
39	Discharge Pipe Assy	9371581248	
40	Pressure Switch	9900186012	
41	Check Joint Assy	9372802038	
42	Union joint Assy	9379068000	
43	Sensor	9900505080	

ACCESSORIES

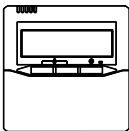
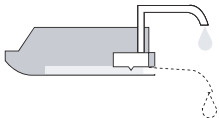
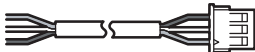
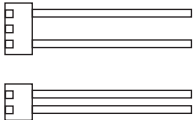
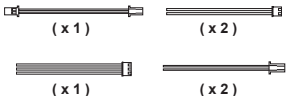
INDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain hose insulation 	1	Adhesive type 70 x 230	9360464002
VT wire 	1	For fixing the drain hose L 280 mm	313806350303
Coupler heat insulator (large) 	2	For indoor side pipe joint (gas pipe)	9378173569
Coupler heat insulator (small) 	1	For indoor side pipe joint (liquid pipe)	9378173521
Cable tie 	Large 4	For fixing the coupler heat insulator	9301501001
	Small 4		312300787605
Special nut A (large flange) 	4	For installing indoor unit	313005446653
Special nut B (small flange) 	4	For installing indoor unit	313005446759
Installation template 	1	For positioning the indoor unit	9360022004
Auxiliary pipe assembly 	1	For connecting the piping	9374714025
Remote control 	1	For air conditioner operation	9379219037
Remote control holder 	1	For installing remote control on the wall	9305642045
Battery 	2	For remote control	0600185541
Tapping screw 	2	For mounting the remote control holder	0700019036

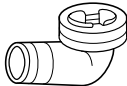
OUTDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain pipe 	1	For drain piping work	9303029015
Drain cap 	2	For drain piping work	313166024302
One-touch bush 	2	For drain piping work	9378779013

OPTIONAL PARTS

Name and Shape	Model name	Use
Wired remote control 	UTY-RNNYM	Unit control is performed by wired remote control
Simple remote control 	UTY-RSNYM	For air conditioner operation
Drain pump unit 	UTR-DPB24T	
Round flange 	UTD-RF204	To take fresh air
External connect kit INPUT / OUTPUT 	UTY-XWZXZ2	For control input/output port
External connect kit 	UTY-XWZX	For control input/output port
External connect set 	UTD-ECS5A	Use to connect with various peripheral devices and air conditioner PC board. (Set of 6)

OUTDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain pipe 	1	For drain piping work	9303029015
Drain cap 	2		313166024302
Binder 	3	For binding power supply cable and connection cable	
One-touch bush 	2	For power supply cable and connection cable installation	9378779013

